ZF6HP19/26/32 (Gen. 1)

NOTE: Install

spring inboard.

With 053 Separator Plate



1 Automatic Drive • P.O. Box 440 • Bellows Falls, VT 05101-0440 USA (800) 843-2600 • (802) 463-9722 • F: (802) 463-4059 • www.sonnax.com

Upper

Valve Body



ZF6-053-ZIP

Click on Sonnax part numbers to see more information.

This Sonnax kit also is available, see www.sonnax.com for details.



Oversized Converter Release Regulator Valve Kit

Helps cure:

- Excessive TCC slip, RPM & related codes
- Harsh lockup apply & release

Note: Requires tool kit F-95740-TL5 & the VB-FIX reaming fixture.

(2) 95740-11K



Oversized Lubrication Control Valve Kit

Helps cure:

- Low converter pressure
- Lube failure

Note: Requires tool kit F-95740-TL11 & the VB-FIX reaming fixture.

(3) 95740-13K



Oversized Bypass Clutch Control Valve Kit

Helps cure:

- Converter overheat
- Low TCC release pressure

Note: Requires tool kit F-95740-TL13 & the VB-FIX reaming fixture.

(4) **95740-79** .657" Outer Dia., .725" Length

Pressure Regulator Sleeve

Helps cure:

- Harsh or erratic line pressure
- Broken parts

5 95740-78K With sleeve .657" Outer Dia., .725" Length

Oversized Pressure Regulator Valve Kit





- Helps cure:
- Delayed or no reverse
- Poor shift quality

Note: Requires tool kit F-95740-TL78 & the VB-FIX reaming fixture.







Oversized Solenoid Pressure Regulator Valve Kit

Helps cure:

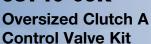
- Gear ratio or solenoid codes
- Wrong gear starts

Note: Requires tool kit F-95740-TL17 & the VB-FIX reaming fixture.

95740-09K







Helps cure:

- Flare upshifts or downshift bind-ups
- Excessive clutch overlap & clutch distress

Note: Requires tool kit F-95740-TL8 & the VB-FIX reaming fixture.

95740-21K

Clutch A Control Boost Valve Kit

Helps cure:

- Delayed/Harsh forward engagement
- Flare/Neutral on 5-4 downshift

(9) 95740-15K

Valve Body Accumulator Piston & Spring Kit 7 Sets (1 extra)

Helps cure:

- Firm up/downshift and/or engagement
- Erratic EDS solenoid control

(10) 95740-81K 1 Large & 10 Small Plugs

(11) 95740-30K

7 Plugs (Internal)

O-Ringed End Plug Kits

Helps cure:

• Soft/Inconsistent shift feel

(12) 95740-75K



Oversized Position Valve Kit FIXTUR

Helps cure:

- Forward engagement complaints
- Reverse engagement complaints
- Solenoid performance trouble codes

Note: 95740-75K requires tool kit F-95740-TL75 & they both require the VB-FIX reaming fixture.