

## Impeller Hub

### Part No.

**HO-90-4G**

### Associated Parts

- HO-O-1V O-Ring
- HO-O-2V O-Ring
- JA-N-13 Thrust Bearing

## Honda/ACURA B7TA, B7VA, B7YA



### Modify the Stator Bore to Accept JA-N-13 Thrust Bearing:

1. Measure the **JA-N-13** bearing O.D.
2. Add .002" to that measurement.
3. Bore out the opening on the stator to the calculated dimension (**Figure 1**) to allow the bearing to fit into the pocket of the stator (**Figure 2**).
4. Be sure to continue the machining process to the bottom of the bore to provide plenty of lube oil for good bearing life.

**NOTE:** Stator bore modification is required when installing impeller hub **HO-90-4G** and using the recommended enclosed thrust bearing **JA-N-13** in place of the open bearing.



Figure 1



Figure 2