

## Instructions

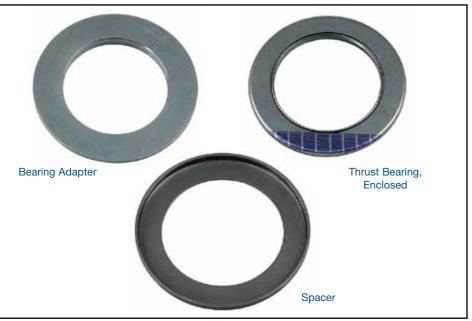
## Aisin AW 450-43LE

# **Bearing Adapter Kit**

Enclosed

### Part No. TO-WS-3K

- Spacer
- Bearing Adapter
- Thurst Bearing

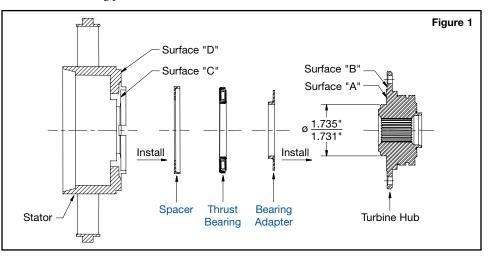


#### **1. Machine Turbine Hub**

- a. Machine turbine hub (OE) to 1.735--1.731" dia. (Figure 1).
  - NOTE: Sonnax turbine hub TO-HT-3HSMOD is already modified to accept TO-WS-3K.
- b. Machine surface "A" flush with surface "B".
  - NOTE: Only machine surface "A" only, do NOT machine surface "B".
- c. Remove turbine hub from lathe and remove burrs.

#### 2. Machine Stator

Remove retaining pocket walls and machine surface "C" flush with surface "D" (Figure 1).



©2020 Sonnax Transmission Company, Inc. • A Marmon / Berkshire Hathaway Company

TO-WS-3K-IN 03-06-20