

TRANSMISSION PARTS

Instructions

Jatco/Nissan RL4R01A

Governor Bore Sleeve

Part No. 69835

Governor Bore Sleeve RL4R01A Transmission Case

1. Disassembly

- a. Remove the aluminum case material that was staked into the 3 slots on the top of OE sleeve.
- b. The OE sleeve can then be removed by using a slide hammer with a hook to grab the sleeve, or weld a bolt, screw, etc., to the sleeve and then pull out sleeve with slide hammer.

2. Installation & Assembly

- a. Apply Loctite® to outer diameter of Sonnax sleeve.
 - **NOTE:** Follow Loctite® instructions to ensure circuits do not cross-leak behind sleeve.
- b. Align the slots in Sonnax sleeve with holes in transmission case, then press sleeve into the case until flush.
- c. Restake Sonnax sleeve into the case using the three slots in sleeve.