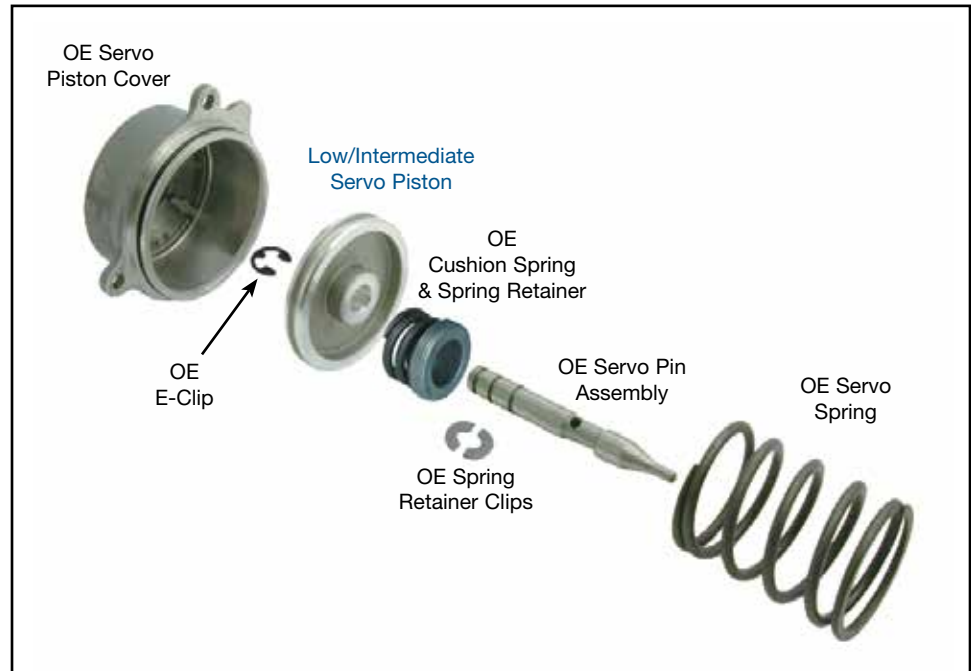


Low/Intermediate Servo Piston

Part No.
96728

Ford AX4S, AXOD, AXODE



1. Disassembly

- Remove OE low/intermediate servo piston cover from transmission body.
- Remove E-clip from servo pin, then disassemble OE servo pin, spring and piston assembly from the servo piston cover. Keep all parts for reuse.
- Remove OE spring retaining clips and keep for reuse.
- Remove OE low/intermediate servo piston and discard.

2. Installation & Assembly

- Place a new O-ring on the Sonnax servo piston.
- Reinstall OE retaining clips.
- Reassemble parts and return to the servo piston cover.