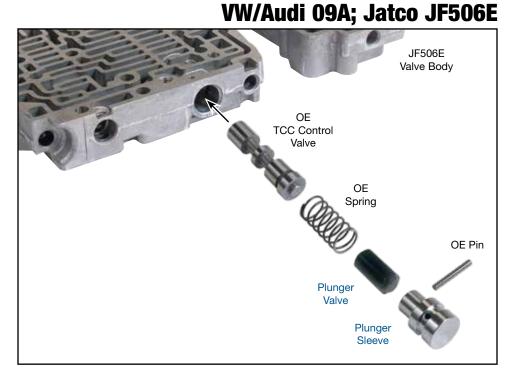


# **TCC Control Plunger Valve Kit**

## Part No. 122892-01K

- Plunger Valve
- Plunger Sleeve

**NOTE:** Also fits Jatco FP series; Ford JF506E, FPH; Jaguar JF506E, FPD; Mazda JA5A-EL FPF1/FPF2; Rover JF506E, FPO; and Nissan ZY units.



### 1. Disassembly

- a. Remove OE TCC plunger valve train from valve body bore.
- b. Discard worn OE TCC control plunger valve and sleeve.
- c. Save OE control valve and spring for reuse.

### 2. Installation & Assembly

- a. Be certain all debris has been removed from the valve bore and valve body.
- b. Reinstall OE TCC control valve and spring.
- c. Install Sonnax TCC plunger valve and sleeve assembly into bore, open end inward, ensuring spring slips into plunger sleeve bore.
- d. Push valve train into bore just far enough to accept OE retaining pin.

#### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

