

Chrysler 40TE, 40TES, 41AE, 41TE, 41TES, 42LE, 42RE, 42RH, 42RLE, 62TE, A670, A904

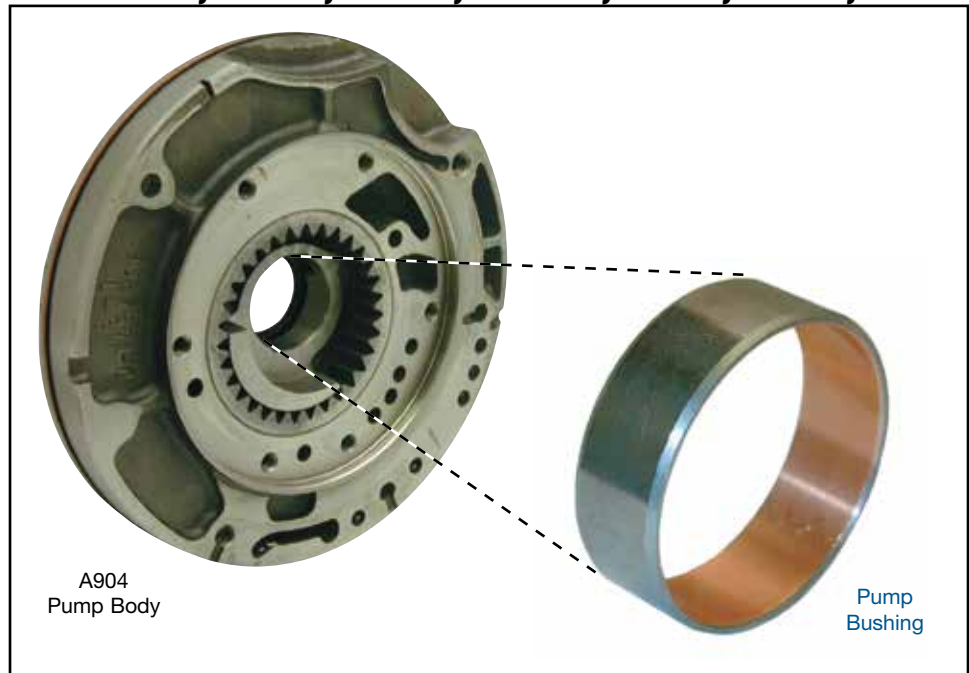
Pump Bushing

Part No.

12502-01

• Pump Bushings (5)

NOTE: Precision Bushing



1. Disassembly

Remove the worn bushing from the pump housing using an appropriate bushing driver.

2. Installation & Assembly

- Inspect the pump housing bore for any damage. Also inspect the torque converter hub for signs of wear. The hub diameter should be no less than 1.497".
- Using the correct size bushing driver, press in the Sonnax replacement bushing.



WARNING Due to inconsistent pump bushing bores, this bushing may be too tight.

Check converter hub-to-pump bushing clearance after installation. Ideally, clearance should be .003-.005". Do not use the Sonnax bushing if the clearance is .002" or less.

- Stake the bushing in the two notched locations. Be careful not to raise the I.D. surface of the bushing.