

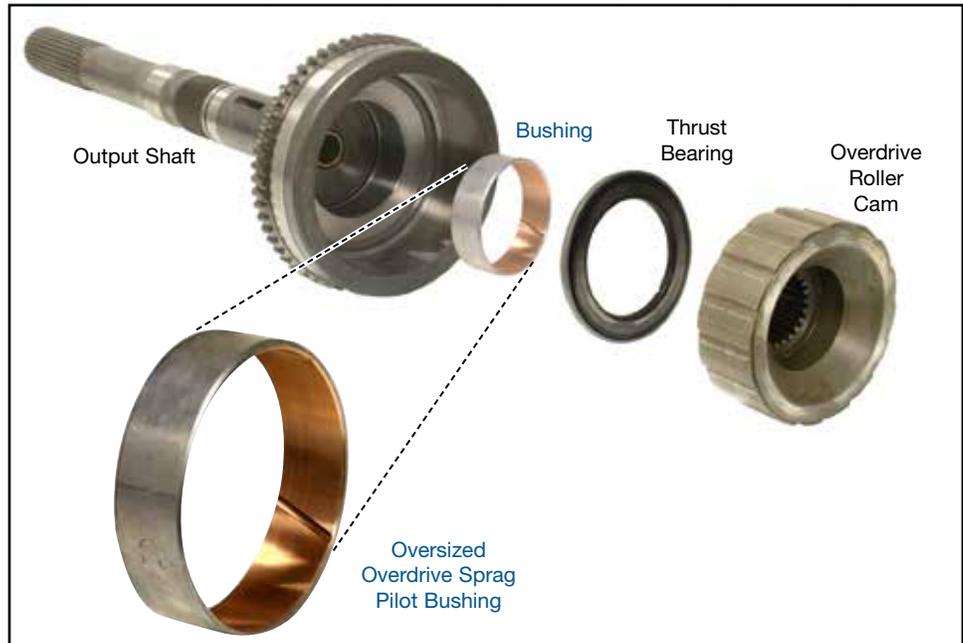
Oversized Overdrive Sprag Pilot Bushing

Part No.
12509-01



NOTE: Fits '88-later.

Chrysler 42RE, 42RH, 44RE, 44RH, 46RE, 46RH, 47RE



1. Disassembly

Disassemble OE output shaft assembly.

2. Machining

Machine OE bushing housing inner diameter as shown (Figure 1).

3. Installation & Assembly

- a. Install Sonnax bushing into enlarged sprag hub pilot bushing housing, using proper bushing installation technique.
- b. Press Sonnax bushing into the housing until the edge of the bushing is seated evenly with or just below bottom of chamfer.

