

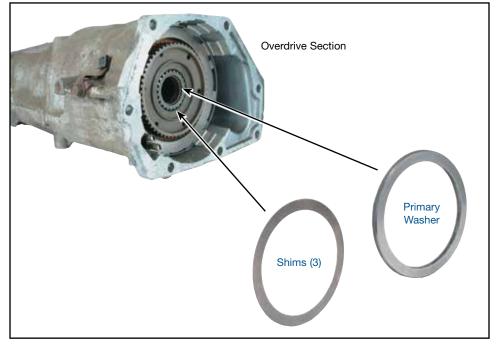
Instructions

Overdrive Shim Kit



- Primary Washer
- Shims (3)

Chrysler 42RE, 42RH, 46RE, 46RH, 47RE, 47RH, 48RE



Installation & Assembly

- 1. Combine .175" thick primary washer with the necessary number of .010" shims to equal the thickness needed for desired overdrive end clearance.
- 2. Place .010" thick shims onto the piston first, then the .175" thick washer.
- 3. Hold shims in place with assembly lube.