

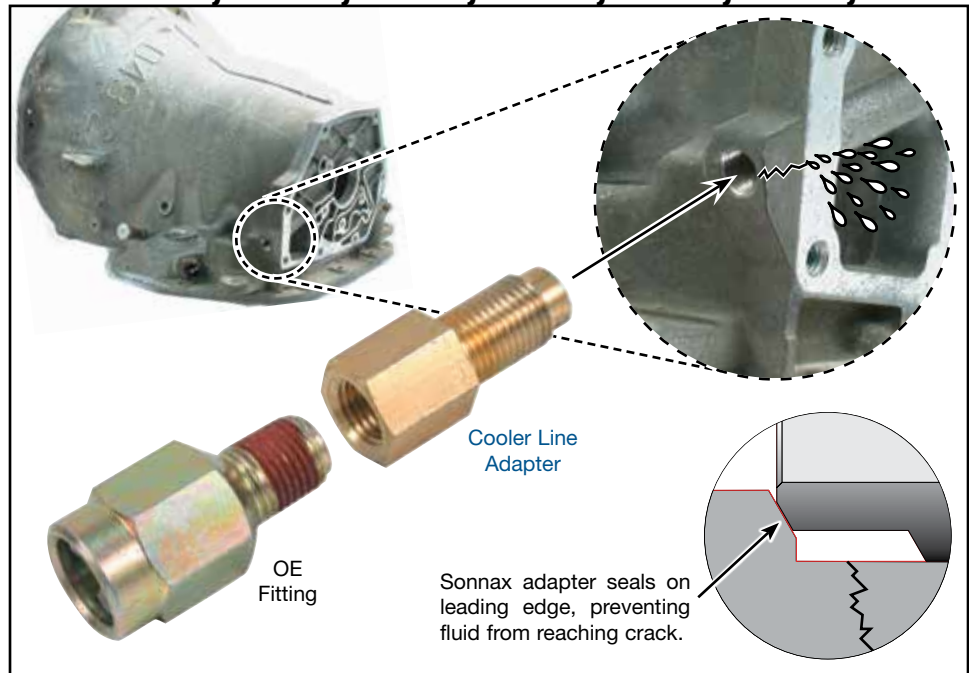
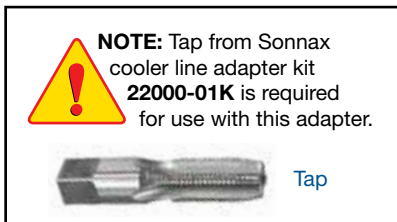
## Chrysler 42RE, 42RH, 44RE, 44RH, 46RE, 46RH, 47RE, 47RH, 48RE, A727, A904

### Cooler Line Adapter

**Part No.**  
**22000-01**



**NOTE:** For cases with 1/4" pipe fittings only.



### 1. Disassembly & Preparation

- Remove OE fitting.
- Re-tap existing hole with tap from Sonnax cooler line adapter kit until tap bottoms out (**Figure 1**).
- Clean hole of any remaining chips or debris.

### 2. Installation & Assembly

- Install Sonnax adapter and tighten lightly. Leading edge of Sonnax cooler line adapter will seal where tap bottomed (**Figure 2**).
- Remove and inspect end of adapter. Look for contact witness mark on adapter's leading edge. This edge contact is required to attain the seal and prevent leakage at crack.
- Coat Sonnax cooler line adapter threads with Loctite® threadlocker (or equivalent) and reinstall and tighten Sonnax adapter securely.
- Apply sealant to OE fitting and thread into Sonnax cooler line adapter as shown.

