

TRANSMISSION PARTS

Instructions

Rear Planet Endplay Shim

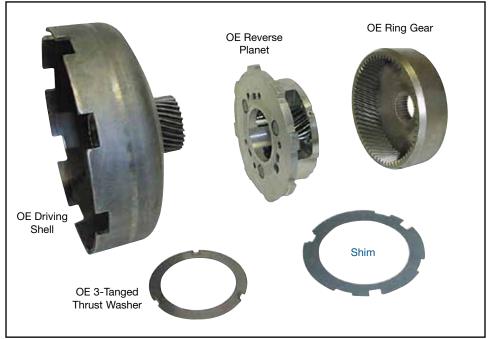
Part No. 22700-Z

• Shims (10)

.010" thick

NOTE: Fits either 3- or 4-tanged OE thrust washer design.

Chrysler 46RE, 46RH, 47RE, 47RH, A727



- 1. Inspect rear annulus gear or shaft for visible wear. Sonnax **22700-Z** shim is generally required to reduce gear train endplay.
- 2. To verify, measure endplay of planetary, sun gear and driving shell as an assembled unit. Stand the assembly upright, with the snap ring installed, on a flat surface. Pull upward on output shaft and measure clearance.
- 3. Insert a feeler gauge between rear annulus gear support hub and output shaft shoulder. The factory specification for this clearance should be between .005–.048". A minimum of .005–.010" endplay is preferred.
- 4. If clearance exceeds these specifications, Sonnax shim(s) **22700-Z** should be inserted between OE thrust washer and rear planet assembly.