

## Front Servo Piston Cover Kit

Part No.

**22827-01**

- Cover
- O-Ring

### Chrysler 46RE, 46RH, 47RE, 47RH, 48RE, A727



#### 1. Disassembly

- Remove OE retaining ring and outer seal to save for reuse.
- Remove OE servo piston cover and discard.
- Buff off any servo pin scoring with 400-grit emery cloth followed by Scotch-Brite®.

#### 2. Installation & Assembly

- Install Sonnax front servo piston cover with O-ring.
- Reuse or replace OE outer seal on Sonnax cover. Cover will work with either steel or PTFE seal.
- Reinstall OE retaining ring.

#### 3. Final Testing

- Place a small amount of oil into the front servo release port "R" and follow with 30-40 psi of air pressure.
- Verify that there is no leakage at the servo cover.
- Oil leaking into the servo apply circuit indicates cross leakage at the servo piston. This means lost clutch oil and can result in direct clutch failure.

