

HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

# CHRYSLER 42RE, 42RH, 46RE, 46RH, 47RE, 47RH, 48RE, A727, A904

# **Accumulator Piston Kit**

# Part No.

# 22841-04K

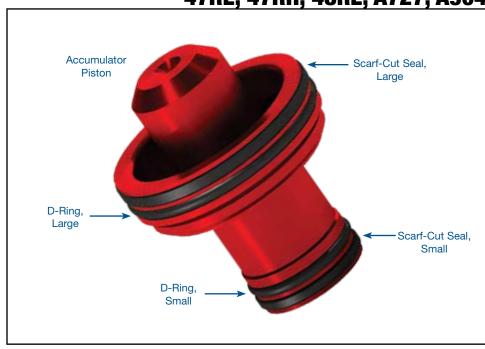
• Piston

D-Ring Rubber, Large
D-Ring Rubber, Small
Scarf-Cut Seal PTFE, Large
Scarf-Cut Seal PTFE, Small

#### Also Available

### Replacement Seal Kit

22841-04SK

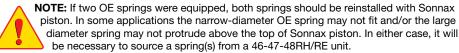


## 1. Dissassembly

- a. Remove and discard OE piston.
- b. Clean and inspect the bore.

### 2. Assembly & Installation

- a. Install Sonnax PTFE seals and D-rings on piston as shown.
- b. Lubricate seals.



c. Install Sonnax piston.