

### Oversized Pressure Regulator Valve

**Part No.**  
**25741-01K**

- Valve
- Spring
- End Plug



### Tool Kit

**Part No.**  
**F-25741-TL**

- Reamer
- Reamer Jig
- Guide Pin

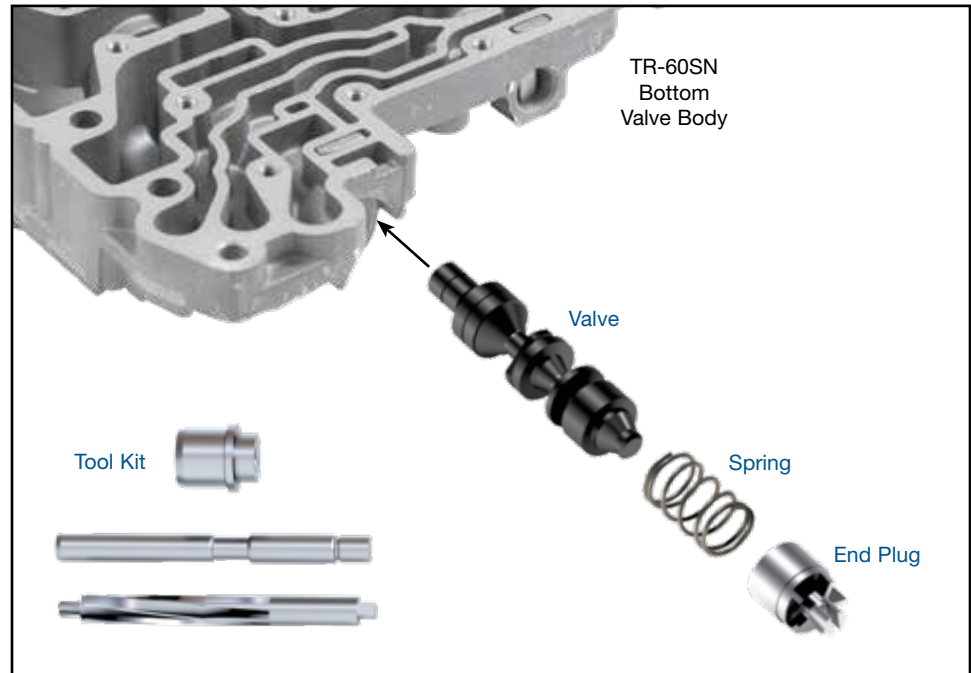


**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

**WARNING:** Required tool kit F-25741-TL is no longer in production. Check with distributor for availability.



## Aisin AW TR-60SN; VW/Audi 09D



**NOTE:** Record the step location of OE retainer on OE end plug prior to removal.

### 1. Disassembly

- Remove OE retainer and save for reuse.
- Remove and discard OE end plug, pressure regulator spring and valve.

### 2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit F-25741-TL and VB-FIX are required for this operation.

### 3. Installation & Assembly

- Install Sonnax valve.
- Install Sonnax spring.
- Install Sonnax end plug.
- Reinstall OE retainer, ensuring its set at the same step location on Sonnax end plug as originally found on OE end plug.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

