

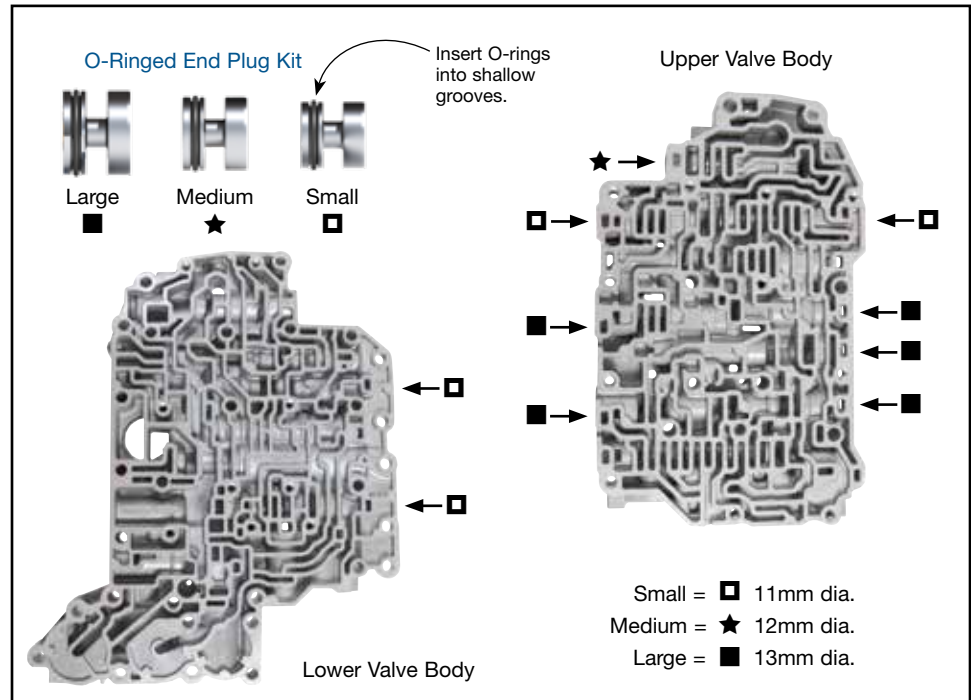
Toyota U151E, U151F, U250E

O-Ringed End Plug Kit

Part No.

27741-20K

- Small End Plugs (4) 11mm
- Small O-Rings (6) 2 Extra
- Medium End Plug 12mm
- Medium O-Rings (2) 1 Extra
- Large End Plugs (5) 13mm
- Large O-Rings (7) 2 Extra



1. Disassembly

- a. Remove OE retainers and save for reuse.
- b. Remove and discard OE end plugs.

2. Assembly

- a. Place appropriately sized O-ring into the shallow groove of the matching end plug.
- b. Lubricate the mounted O-ring and end plug set and roll on the bench to size.
- c. Install the O-ringed end plug set into the appropriate bore, O-ring end outboard.



NOTE: See illustration above for sizes and bore locations.

- d. Repeat the assembly process for all O-ringed end plug sets.
- e. Secure with OE retainers.