

Oversized Safety Valve



Part No.
33741B-01

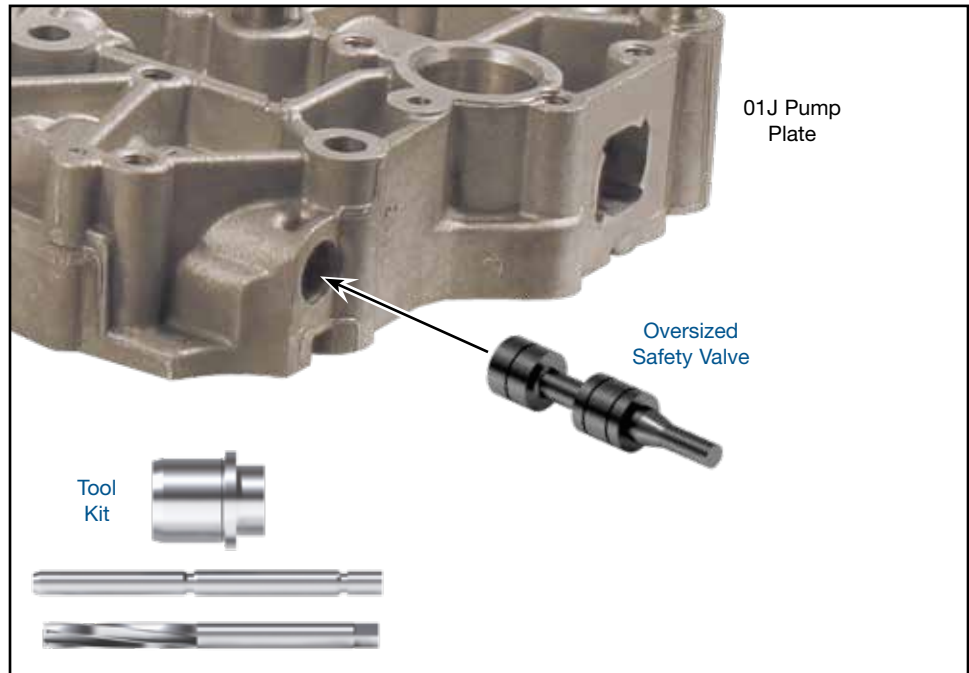
Tool Kit



Part No.
F-33741B-TL1

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.



VW/Audi 01J, 01T

1. Disassembly

- Remove OE retainer and spring. Save for reuse.
- Remove and discard OE valve.

2. Bore Reaming

Ream safety valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-33741B-TL1** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure valve bore and valve body is cleaned and clear of all debris.
- Install Sonnax valve.
- Reinstall OE spring and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 20 in-Hg.

