

Pump Bushing

Part No.

34034T-01

Allison[®] AT-540 Series; GM TH350, TH350C1 TH400, Powerglide[®]



NOTE: Pump bore diameters vary more on early production TH400 and Powerglide pump bodies. This variance can affect the installation of the Sonnax precision bushing more than other replacement bushings.

For optimal consistency:

- Install bushing with Loctite[®] 609 (or equivalent) sleeve retaining compound.
- After bushing is installed into the pump body, check bushing clearance to converter hub with feeler guage. Verify clearance is .002–.004".