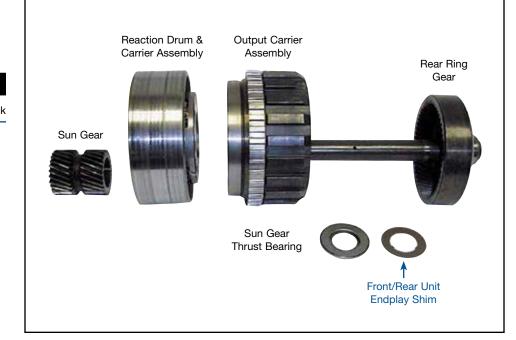


Instructions

GM TH400, 4L80-E, 4L85-E



Use a dial indicator on OE output shaft to verify and obtain a rear unit endplay of .005–.025". The Sonnax shim 34500-Z is .010" (installs between the sun gear and the rear internal gear) and can be used to reduce both front and rear unit endplay. The sun gear can only be shimmed to a certain point before it loads the center support. This amount depends on the rear unit accumulated wear. The shims between the rear case and output shaft hub also compensate for rear unit endplay. These OE shims range from .074–.118".

	Rear Unit Endplay Shims		
	Size	I.D. Notch	Number
	Sonnax Shim 34500-Z		
	.010" Thick	3 tabs	
	OE Shims		
	.074–.078"	None	1
2	.082–.086"	On the side of 1 tab	2
	.090–.094"	On the side of 2 tab	3
	.098–.102"	On the end of 3 tab	4
	.105–.110"	On the end of 4 tab	5
Sonnax updated	.114–.118"	On the end of 5 tab	6
3-tang style shim			

Front/Rear Unit Endplay Shim

Part No.	
34500-Z	

• Shims (10)

.010" Thick

NOTE: Updated 3-tang style shim fits all units, including '97-later 4L80-E and 4L85-E units.