

Reverse Servo Spacer Kit

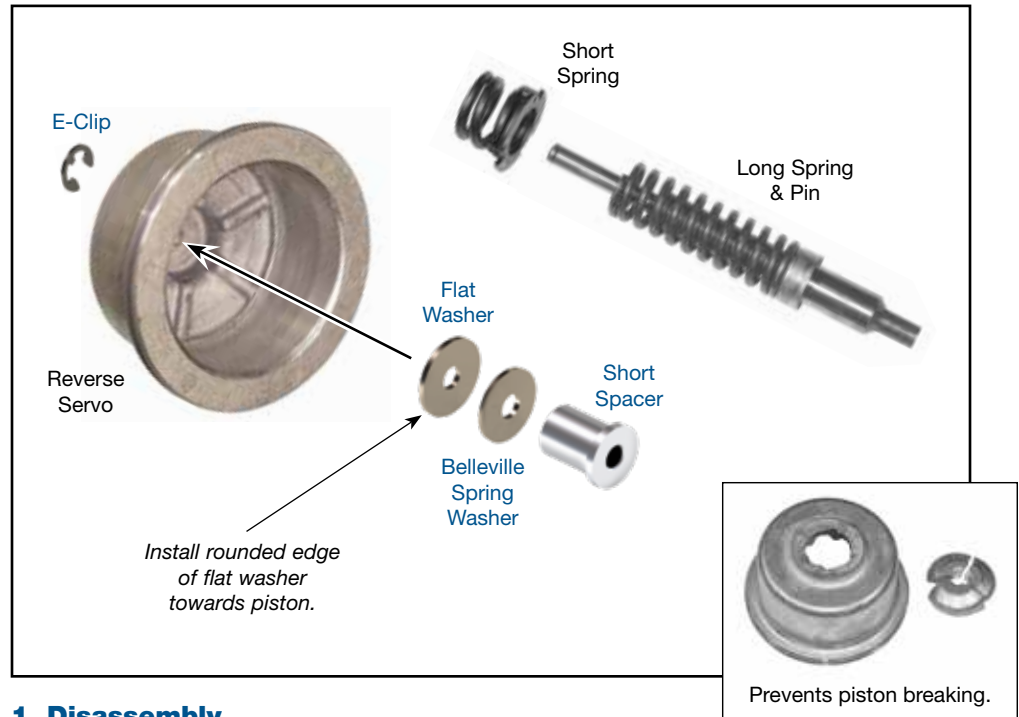


Part No.
34528-01K

- Short Spacer
- Belleville Spring Washer
- Flat Washer
- E-Clip

NOTE: Fits '96-later.

GM 4L80-E, 4L85-E



1. Disassembly

- Disassemble OE low/reverse servo assembly.
- Discard OE spacer and E-clip.
- Inspect reverse piston for cracks and replace if necessary.



NOTE: Do NOT reuse a cracked piston.

2. Installation & Assembly

- Reassemble the low/reverse servo with Sonnax components as shown above.
- Sonnax flat washer is installed with rounded edge against reverse piston.
- Sonnax Belleville spring washer is placed on top of flat washer with open-dish side towards flat washer.
- Sonnax short spacer is installed through OE short bumper spring assembly. The small O.D. of Sonnax spacer goes against the Belleville spring washer.
- Install Sonnax E-clip to retain the reverse piston on the apply pin.

