

Manual Valve Kit

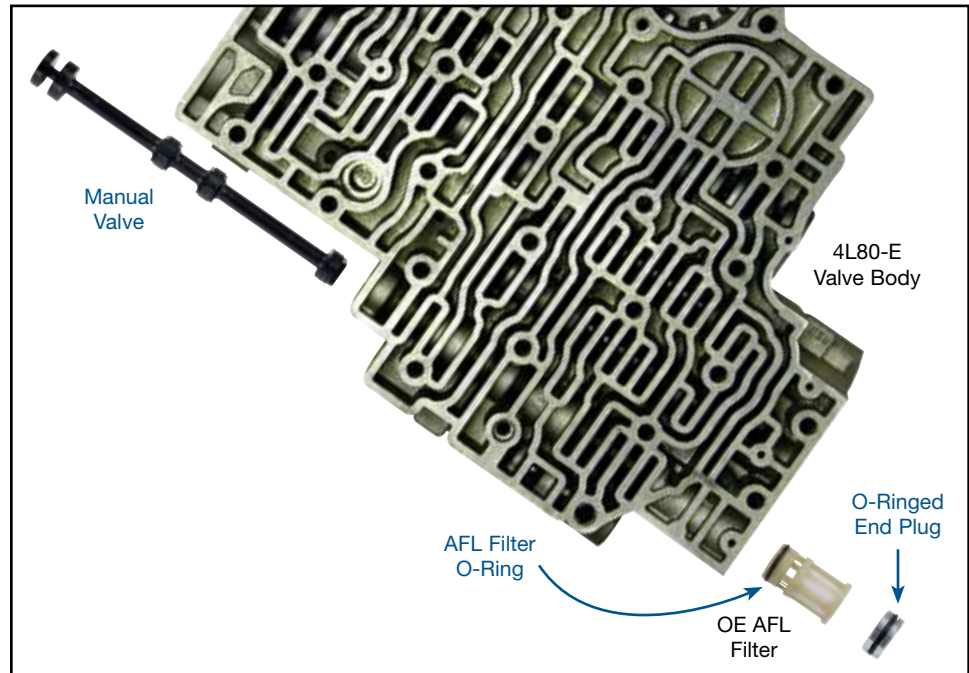
Part No.

34994-16K

- Valve
- AFL Filter O-Ring
- End Plug
- End Plug O-Ring

NOTE: If excess wear is discovered in the AFL valve bore, Sonnax actuator feed limit valve kit is available from your distributor.

GM 4L80-E, 4L85-E



1. Disassembly

- Remove and discard OE manual valve.
- Remove OE retaining pin from other end of manual valve bore and set aside for reuse.
- Remove and discard OE end plug.
- Remove and inspect OE AFL filter for damage. Replace if necessary.

2. Installation & Assembly

- Install Sonnax manual valve.
- Install Sonnax AFL Filter O-ring onto OE AFL filter (or replacement if damaged). Lubricate with Sonnax Slippery Stick **O-LUBE** and roll on clean flat surface to size O-ring into groove.
- Reinstall OE AFL filter and O-ring set.
- Install Sonnax end plug O-ring onto Sonnax end plug. Lubricate with Sonnax Slippery Stick **O-LUBE** and roll on clean flat surface to size O-ring into groove.
- Install Sonnax end plug and secure with OE retaining pin.