

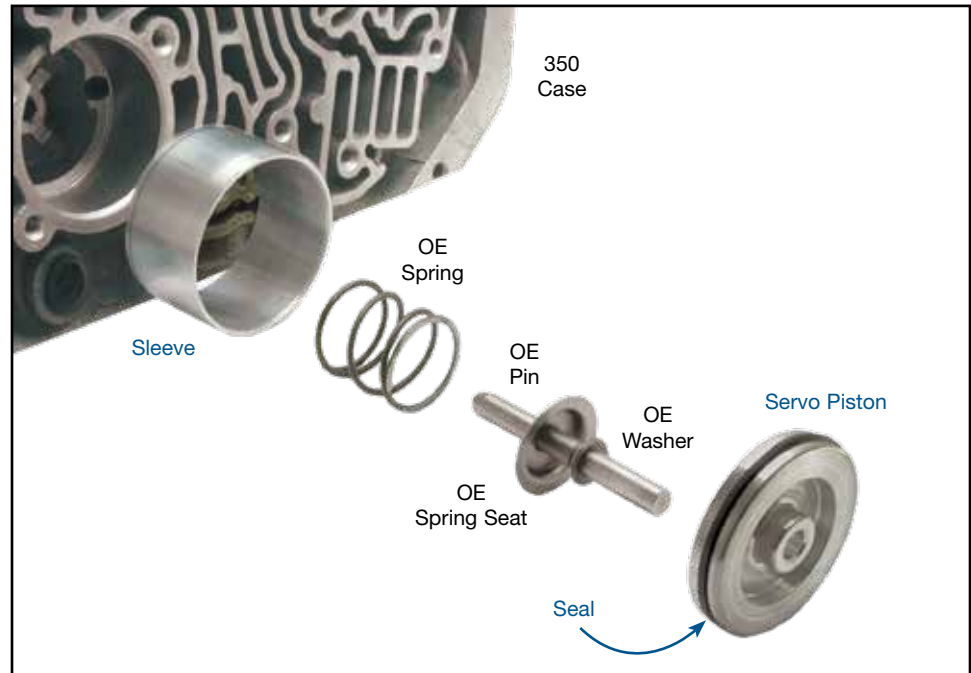
Intermediate Servo Sleeve Kit

Part No.
35709-01K

- Sleeve
- Servo Piston
- Seal

PTFE

GM TH350, TH350C



1. Disassembly

- Disassemble OE intermediate servo housing bore.
- Save OE spring, pin, washer and spring seat for reuse. Discard all other parts.
- Remove any burrs or raised areas from OE bore.
- Prepare OE bore with 150-grit emery cloth for Loctite® adhesive.
- Clean with a Loctite® compatible solvent.

2. Installation

- Apply Loctite® to Sonnax sleeve O.D. and housing bore.
- Press in sleeve until O.D. chamfer makes contact with bottom of bore.

NOTE: The bore is not perpendicular to the case, the sleeve will extend .03-.08". This will not interfere with the accumulator piston nor block the exhaust port.

- Remove any excess Loctite®.
- Install seal ring in piston groove. Assemble servo piston.

NOTE: The sleeve inner diameter has a surface finish of 16 Ra. There is no need to polish or scuff the sleeve I.D. before piston assembly.

