

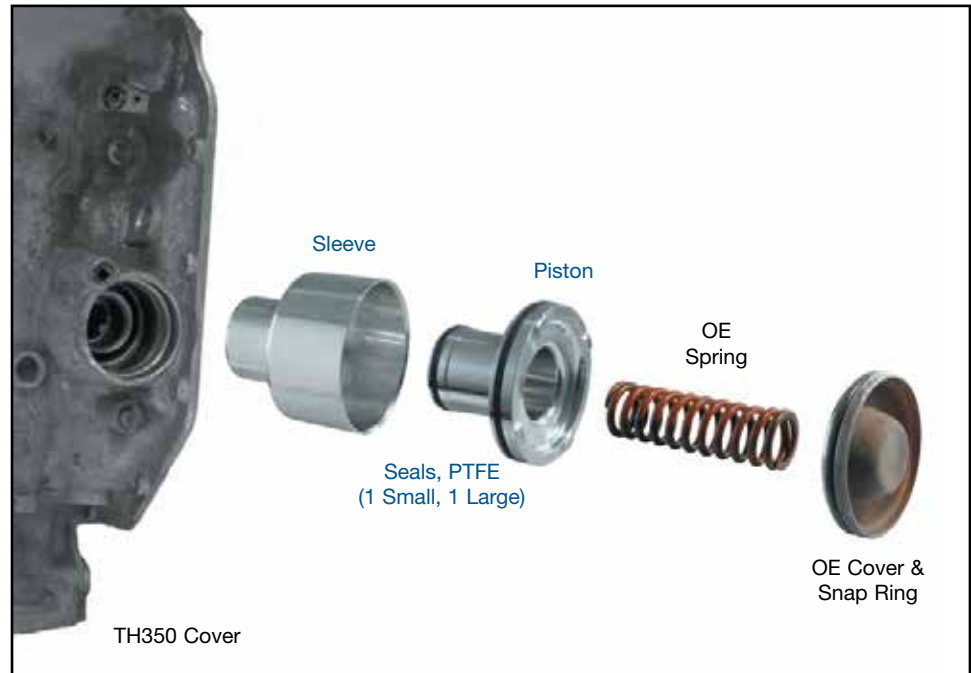
1-2 Accumulator Sleeve Kit

Part No.

35719-01K

- Sleeve
- Piston
- Seal PTFE, Small
- Seal PTFE, Large

GM TH350, TH350C



1. Disassembly

- Disassemble 1-2 accumulator housing bore.
- Save OE spring, cover and snap ring for reuse.
- Remove any burrs or raised areas from the accumulator bore.
- Clean out all chips and dirt from within the bore.
- Clean with a Loctite® compatible solvent.

2. Installation

- Apply Loctite® to Sonnax sleeve outside O.D.
- Press in sleeve until O.D. chamfer makes contact with bottom of bore.
- Install the small and large Sonnax seals into the grooves of Sonnax piston, lubricating with Transjel™.
- Install Sonnax piston/seal assembly into OE case.
- Reinstall OE spring, cover and snap ring.

NOTE: There is no need to buff or polish accumulator bores. The accumulator sleeve is designed to fit loosely in the case with sealing and retention provided by the Loctite® adhesive.