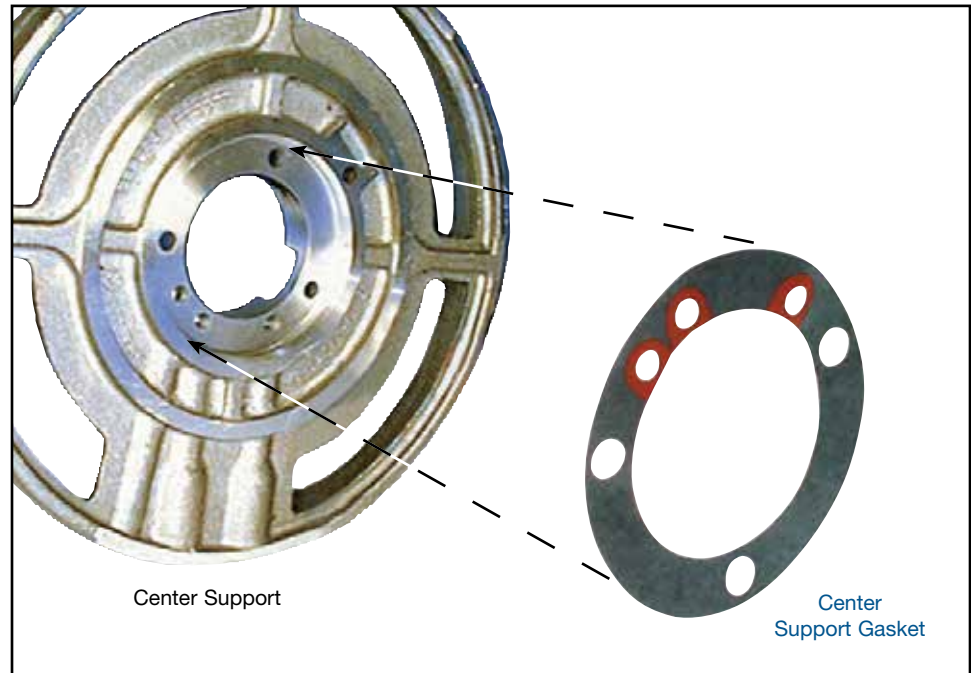


## Center Support Gasket

**Part No.**  
**36743G**

• Center Support Gaskets (5)

## Ford 4R100, E40D



### Instructions

1. Remove any burrs and break sharp edges on the aluminum center support contact surface.
2. Using a medium grit oil stone, smooth the mating hub surface.
3. Clean both parts, including the tapped holes, with solvent.
4. Lightly coat gasket surface with TransJel and place it in the center support counterbore with beaded gasket surface against center support.
5. Align gasket holes with center support and set hub in place.
6. Apply Loctite® 242 threadlocker on the (3) M6 mounting screws, following the Loctite® instructions.
7. Install screws and progressively torque to 75-85 in-lb initially, then torque to 100-120 in-lb.