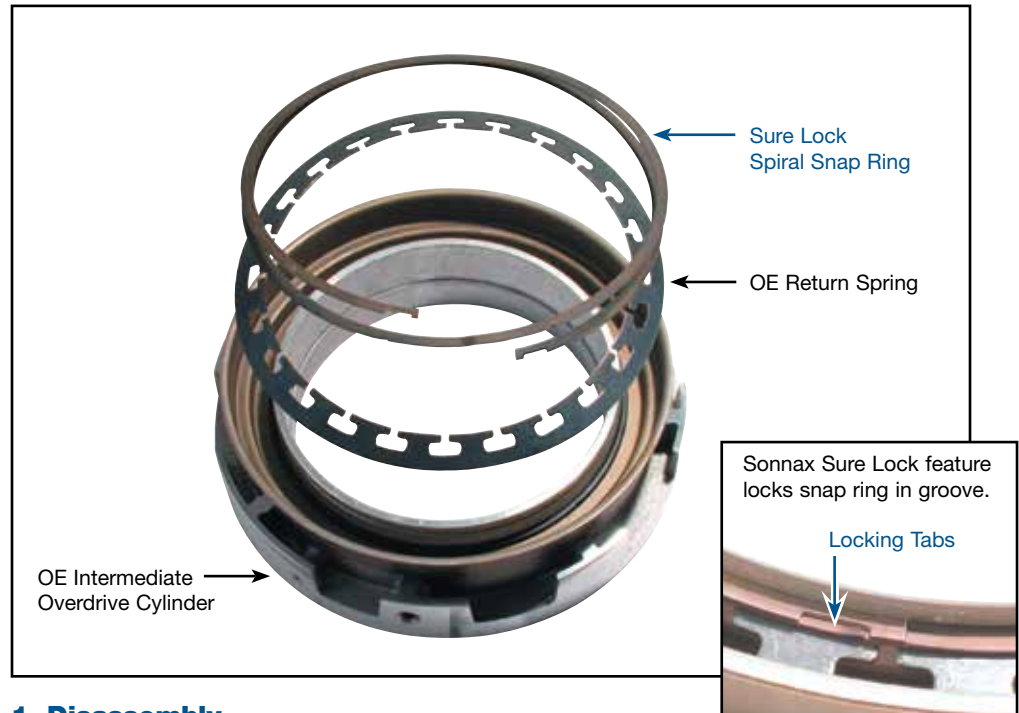


## Sure Lock Spiral Snap Ring

Part No.

**36744-01**

### Ford E40D, 4R100



#### 1. Disassembly

- Using spring compressor, compress overdrive return spring.
- Remove and discard OE return spring retaining ring.

#### 2. Installation & Assembly

- Install one end of Sonnax Sure Lock ring into retaining ring groove.



**WARNING:** Do not use screw driver to install, force or pry spiral snap ring into place.

- With ring end fully installed in groove, work the ring into the groove one wrap at a time (**Figure 1**).
- After ring is fully installed, make sure locking tabs are engaged with the cut-outs in retaining ring as shown. It may be necessary to bend locking tabs up to get a secure lock (**Figure 2**). Do not bend the cut-out ends.



**WARNING:** Be sure snap ring is installed correctly. Failure to install correctly may result in unit failure.

