

Lube Regulator & Converter Relief Spring Kit



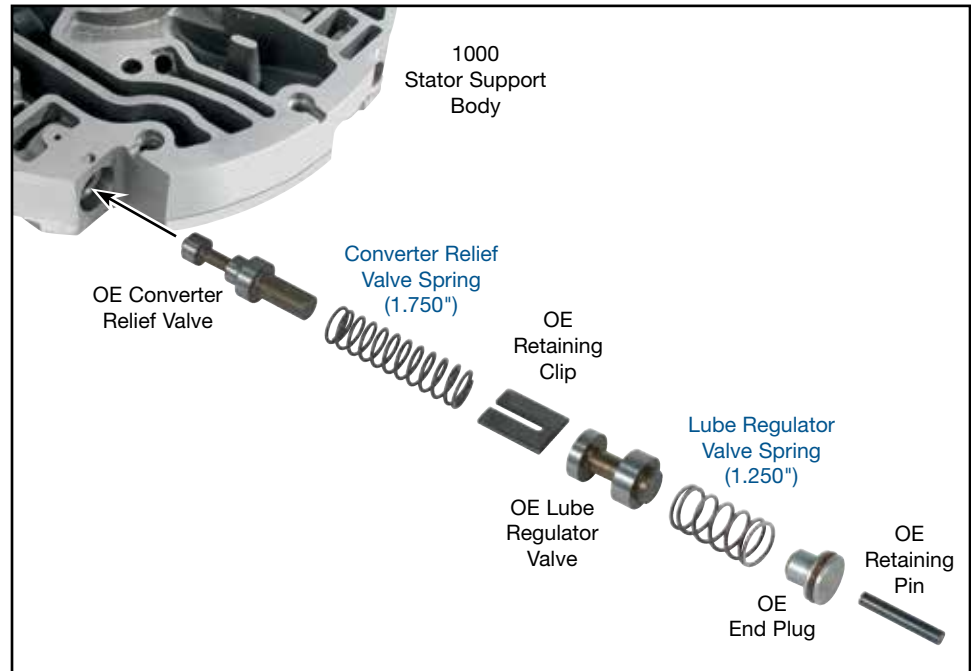
Part No.

37000-01K

- Converter Relief Valve Spring 1.750"
- Lube Regulator Valve Spring 1.250"

NOTE: Fits '03-earlier. These springs should be replaced as a pair, due to the pressure effects on each valve.

Allison 1000, 2000, 2400



1. Disassembly

- Remove OE lube regulator retaining pin, end plug, spring and valve from stator support body.
- Discard OE spring, while keeping pin, end plug and valve for reuse.
- Remove OE converter relief retaining clip, spring and valve.
- Discard OE spring, while keeping clip and valve for reuse.
- Ensure stator support body was not damaged by broken spring pieces.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install OE converter relief valve and Sonnax spring (1.750"). Secure with OE retaining clip.
- Install OE lube regulator valve and Sonnax spring (1.250"). Secure with OE retaining pin.