

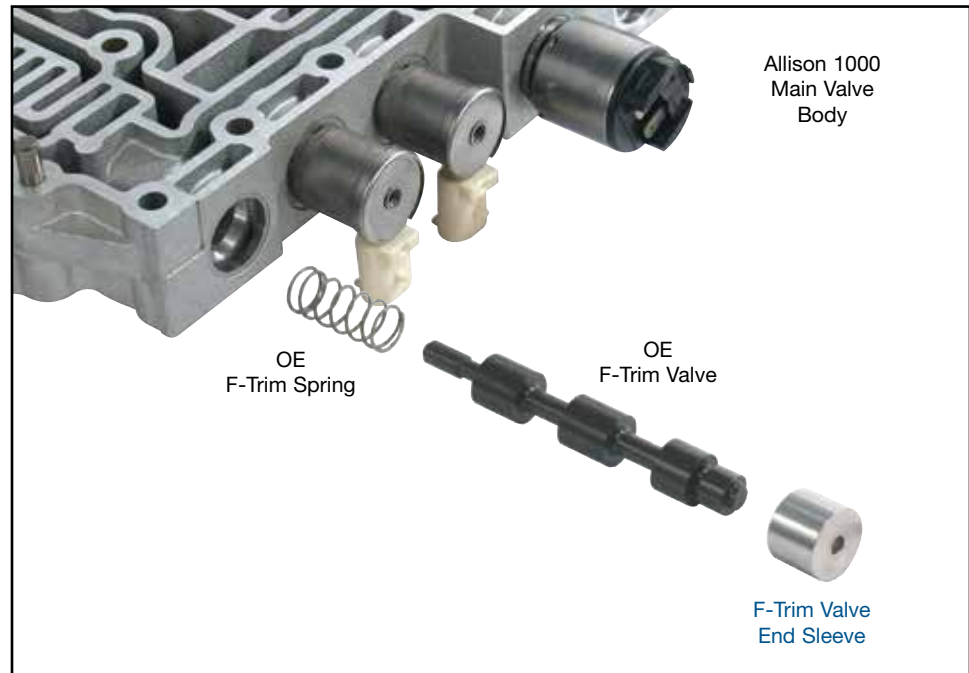
F-Trim Valve End Sleeve

Part No.

37000-03

NOTE: Fits '00-'05 units only.

Allison® 1000/2000/2400



1. Disassembly

- Remove retaining clip and solenoid from bore. Set aside for reuse.
- Remove F-Trim valve end sleeve from bore and discard.

2. Installation & Assembly

- Install Sonnax F-Trim valve end sleeve onto end spool of OE F-Trim valve.
- Reinstall OE solenoid and clip.