

C-1 Valve & Seal Kit

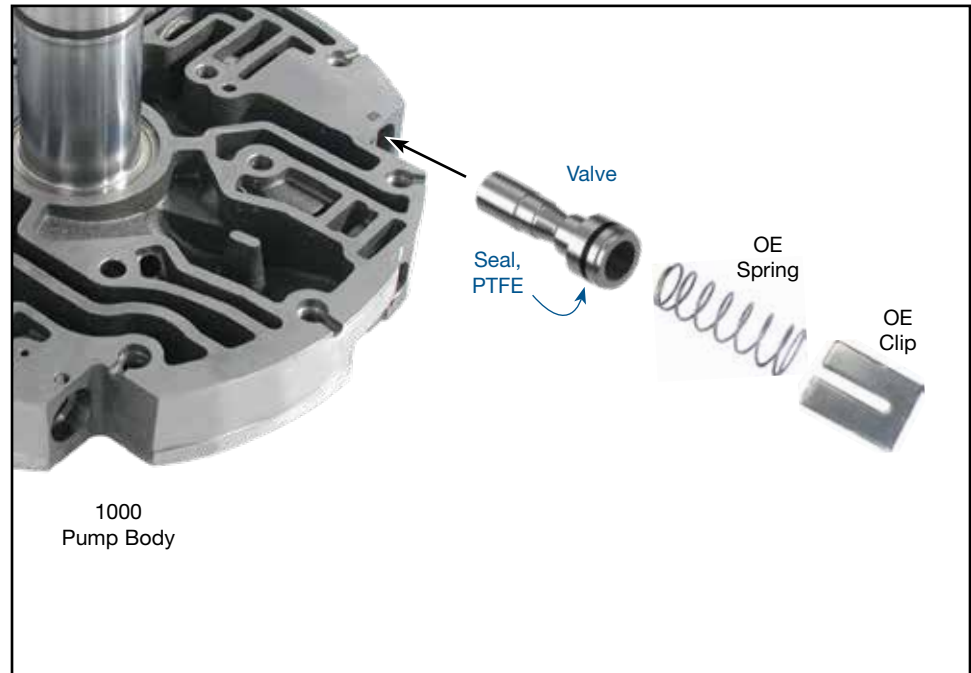
Part No.

37000-05K

- Valve
- Seal PTFE

NOTE: Feb '04 - earlier pumps. Does not fit No. 29541135 or later pump stators.

Allison 1000/2000/2400



1. Disassembly

- Remove OE clip, spring and valve.
- Discard OE valve.
- Save OE spring and clip for reuse.

2. Installation & Assembly

- Deburr leading edges on both large diameter lands of C-1 valve bore.
- Lubricate bore with ATF.
- Fill seal groove on Sonnax valve with assembly gel, then install Sonnax seal.
- Install Sonnax valve by slowly rotating the valve while sliding it into the bore.
- Reinstall OE spring and clip.