

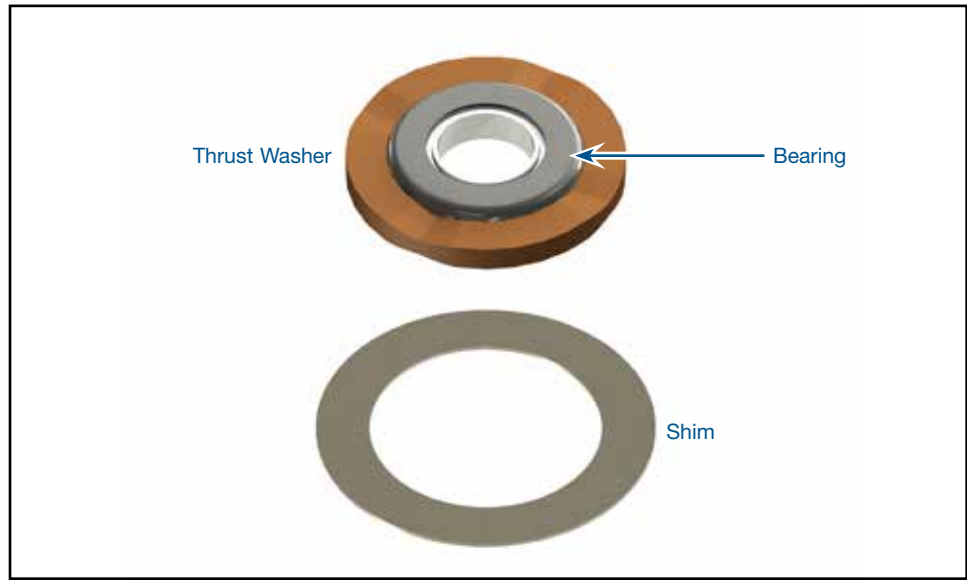
Rear Sun Gear Bearing Kit



Part No.
38208-01K

- Thrust Washer
- Bearing
- Shim .015" Thick

GM Powerglide



1. Disassembly

Remove and discard OE sun gear thrust washer.

2. Installation & Assembly

- Insert bearing into thrust washer.
- Install bearing and washer onto the input shaft, making sure the bearing is inserted in direction shown (Figure 1).
- Finish assembly using standard procedures.

- Ensure .025" max endplay when using this bearing. Sonnax .015" thick shim may be required and can be added between the output shaft and carrier-to-case thrust bearing.

NOTE: When using rear sun gears other than Sonnax current production, machining may be required (Figure 2) to allow clearance for bearing.

