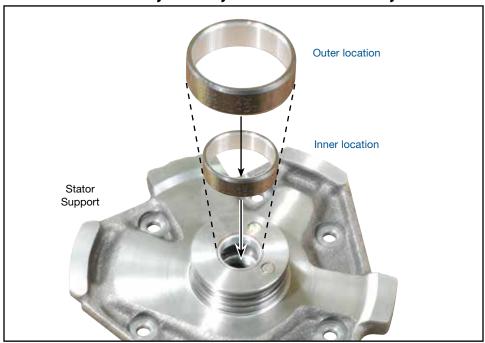
Instructions

## **Stator Bushing**

Part No. 46000-01K

Stator Bushings (2)

## Ford 4F27E, FNR5; Mazda FN4A-EL, FS5A-EL



## 1. Disassembly

- a. Note OE bushing depth.
- b. Remove worn bushings from pump stator.

## 2. Installation & Assembly

- a. Install bushings, starting with inner bushing first (Figure 1).
- b. Depth of bushing should be approximately .015" below chamfer of bore.

