

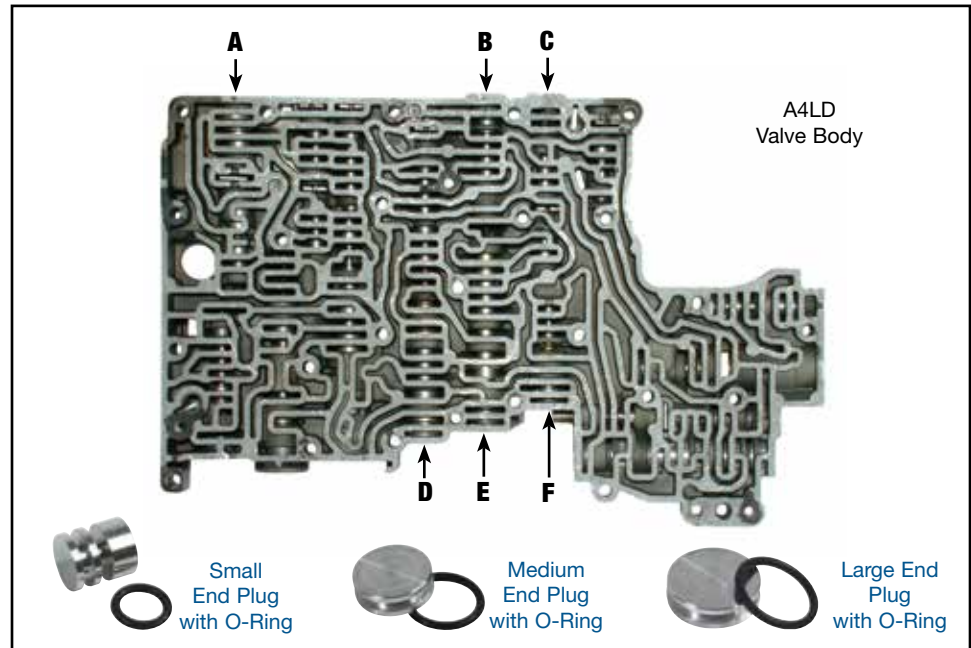
## O-Ringed End Plug Kit

Part No.

**56947-14K**

- End Plugs, Small (2) 1 Extra
- O-Rings, Small (3) 1 Extra
- End Plug, Medium 1 Extra
- O-Rings, Medium (2) 1 Extra
- End Plugs, Large (3) 1 Extra
- O-Rings, Large (4) 1 Extra

## Ford A4LD



### 1. Disassembly

- a. Remove OE retaining clips and save for reuse.
- b. Remove end plugs from the valve body and discard.

### 2. Installation & Assembly

- a. Lubricate Sonnax O-rings with Transgel®, then install O-rings into the outer groove of Sonnax end plugs.
- b. Roll end plug on a clean, flat surface to compress O-ring into end groove.
- c. Insert O-ringed end plugs into appropriate valve bores (**chart**) until aligned with retaining clip opening.

**NOTE:** Small end plug must go into bore O-ring end first.

- d. Install OE retaining clips to seat the end plugs.

Valve Bore Location		Small End Plug	Medium End Plug	Large End Plug
<b>A</b>	Intermediate Servo Accumulator Valve		✓	
<b>B</b>	Throttle Pressure Boost Valve	✓		
<b>C</b>	1-2 Transition Plug	✓		
<b>D</b>	2-3 Shift Valve			✓
<b>E</b>	1-2 Shift Valve			✓
<b>F</b>	Governor Coast Boost Valve			✓