

## TCC Modulator Plunger Valve Kit

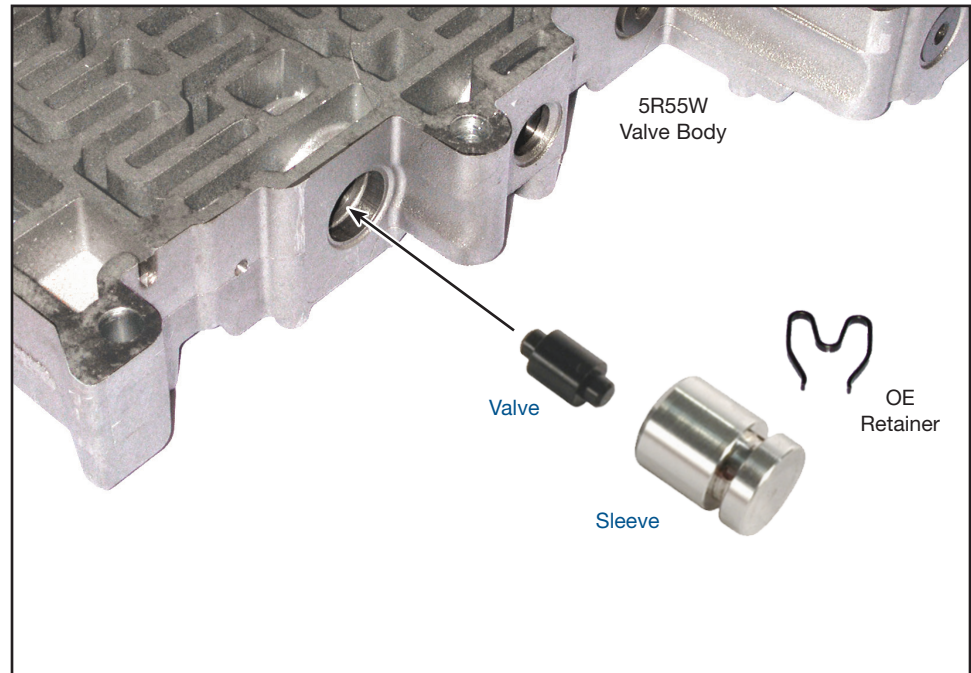
### Part No.

**56947J-01K**

- Valve OE Ratio
- Sleeve

**NOTE:** The valve bore inward of this TCC modulator sleeve wears rapidly. Always inspect for bore wear at the largest spool of the inner valve.

## Ford 5R55S, 5R55W



### 1. Disassembly

- Remove OE clip, and save for reuse.
- Remove OE sleeve and valve and discard.
- Remove inboard TCC modulator valve and spring and save for reuse if not installing Sonnax **56947J-15K**.

### 2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE TCC modulator valve and spring, with spring and spring pocket inboard.
- Install Sonnax TCC modulator plunger sleeve and valve assembly.
- Install OE retaining clip to secure components in bore.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

