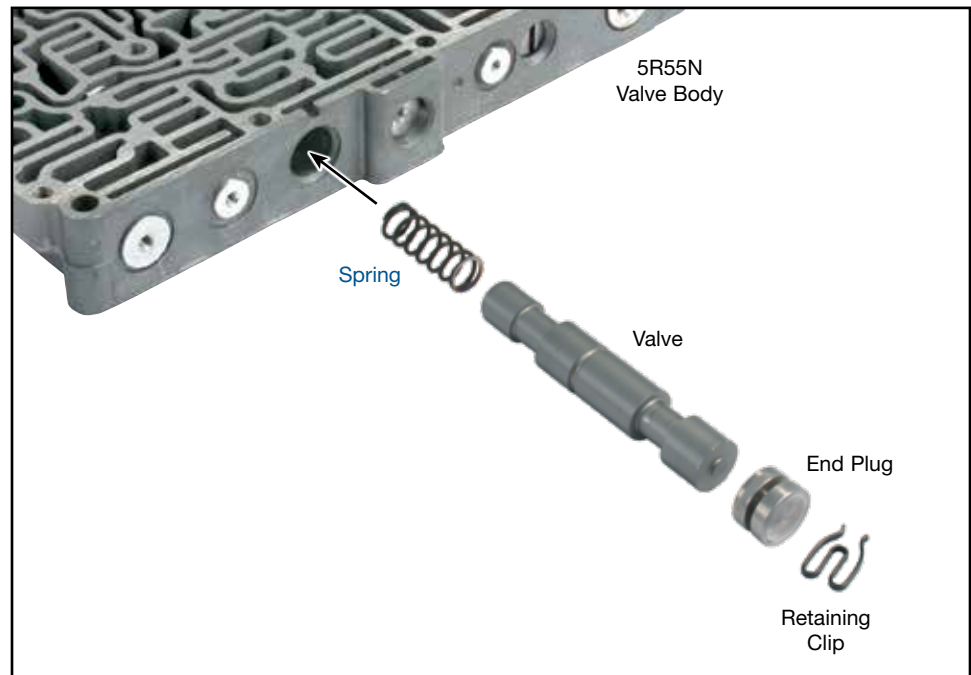


4-3 Pre-Stroke Valve Spring

Part No.

56947J-S1

Ford 5R55N



1. Disassembly

- Remove OE retaining clip, end plug, valve and spring.
- Keep OE retaining clip, end plug and valve for reuse.
- Discard OE spring.

2. Installation & Assembly

- Install Sonnax spring.
- Reinstall OE valve, end plug and secure with retaining clip.