

Oversized Secondary Pressure Regulator Valve Kit



Part No.

57917E-16K

- Valve
- Spring
- End Plug

Tool Kit



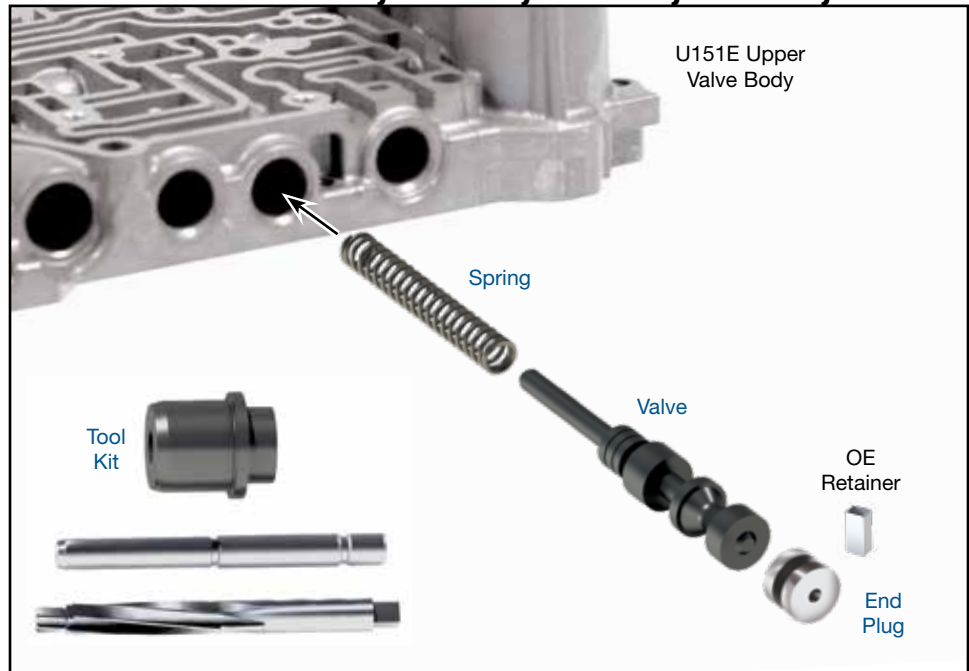
Part No.

F-57917E-TL16

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

Toyota/Lexus U140E, U140F, U151E, U151F, U240E, U241E, U250E



1. Disassembly

- Remove all OE components from the bore.
- Save OE retainer for reuse and discard remaining components.

2. Bore Reaming

Ream secondary pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-57917E-TL16** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax spring, followed by Sonnax valve and end plug.
- Reinstall OE retainer to secure part lineup.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

