

## Jatco/Nissan JR710E, JR711E, JR712E, RE5R05A, RE7R01A

### Oversized Pressure Regulator & Boost Valve Kit



#### Part No.

**63741-01K**

- Pressure Regulator Valve
- Spring
- Boost Sleeve
- Boost Valve

**NOTE:** Also fits Hyundai/Kia A5SR1/2 and Subaru 5EAT. Replaces both early- and late-style regulators.

### Tool Kit

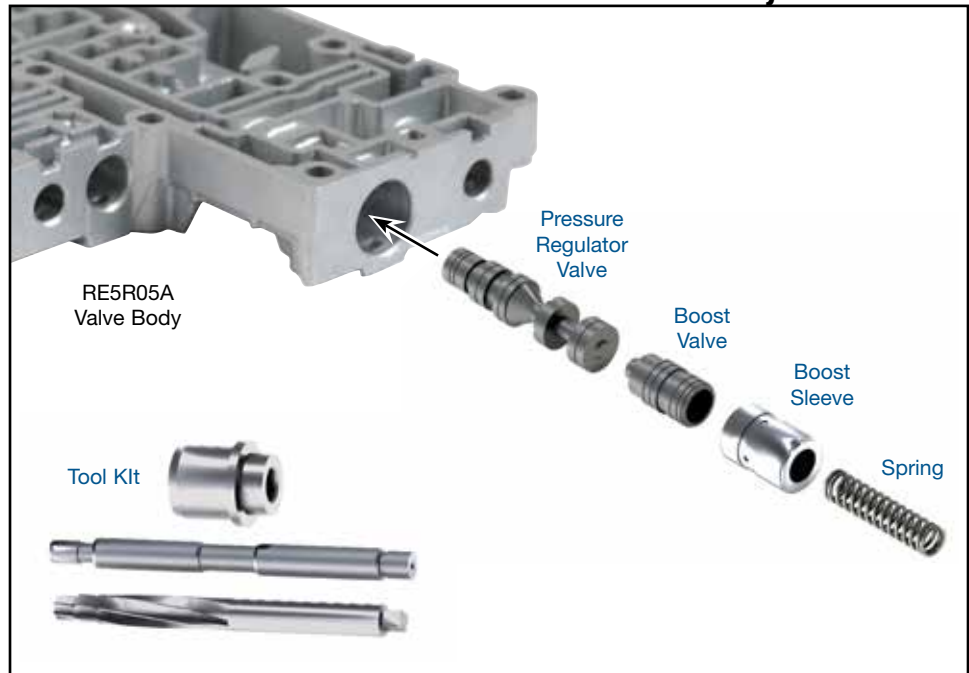


#### Part No.

**F-63741-TL**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).



#### 1. Disassembly

- Remove OE spring retainer and save for reuse.
- Remove and discard OE boost sleeve, boost valve, spring and pressure regulator valve.

#### 2. Bore Reaming

Ream pressure regulator bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit F-63741-TL and VB-FIX are required for this operation.

#### 3. Installation & Assembly

- Ensure valve bore and body are clean and cleared of debris.
- Install Sonnax pressure regulator valve.
- Install Sonnax sleeve and valve assembly.
- Install Sonnax pressure regulator spring.
- Reinstall OE spring retainer.

#### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in.-Hg.

