Instructions

Jatco/Nissan JR710E, JR711E, JR712E, RE5R05A, RE7R01A

TCC Control Valve Kit/Low Brake Switch Boost Valve Kit

Part No.

63741-05K

• Valve

.239" Dia.

• Sleeve

NOTE: Replaces TCC control valve and sleeve in RE5R05A 1st and 2nd design valve bodies (Figure 1).

Replaces low brake switch boost valve and sleeve in RE7R01A, JR710E, JR711E and JR712E valve bodies.

Also fits TCC control bore in Hyundai/Kia A5SR1/2 and Subaru 5EAT.

CAUTION: The RE5R05A 3rd and 4th design TCC control plunger valve has a larger diameter (.282") than the valve in this kit. Installing 63741-05K into a 3rd or 4th design application will cause excessive apply pressure, resulting in driveability concerns related to a lack of power and harsh converter apply. Do not install this kit into the TCC control bore of a 3rd or 4th design casting! For 3rd and 4th design castings, use 63741-25K.

RE5R05A DESIGN ID: The 1st and 2nd design valve bodies have two smaller accumulator bores. The 3rd and 4th designs have one large accumulator bore (Figure 4).



1. Disassembly

- a. Remove OE retainer and set aside for reuse.
- b. Remove and discard OE sleeve and plunger valve assembly.

2. Installation & Assembly

- a. Install Sonnax valve/sleeve assembly into bore, open end of sleeve facing inboard.
- b. Ensure OE spring seats over small diameter of Sonnax sleeve.
- c. Reinstall OE retainer.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18in-Hg (Figures 2 & 3).

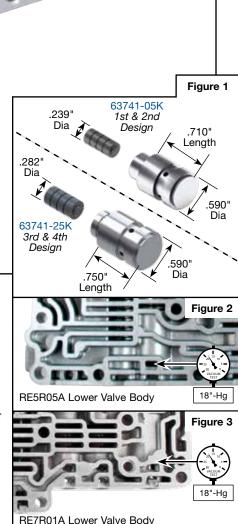




Figure 4

