

## Bearing & Seal Kit

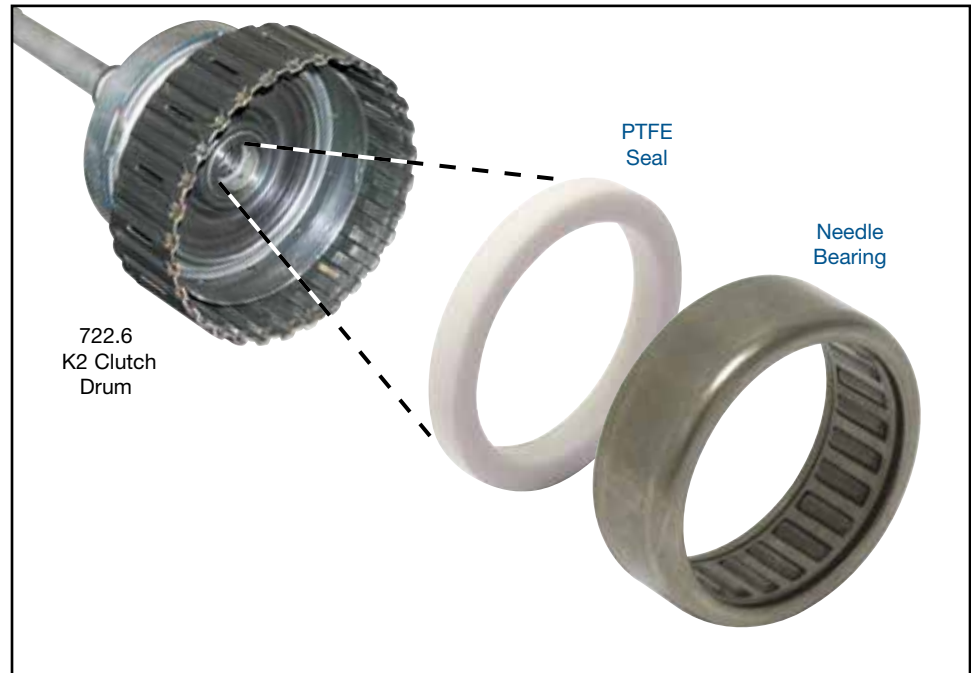
### Part No.

**68410-02K**

- Needle Bearing
- PTFE Seal

**NOTE:** For K2 clutch drum.

## Mercedes 722.6



### 1. Disassembly

Remove and discard old bearing and seal from the K2 clutch drum.

### 2. Installation & Assembly

Install Sonnax seal and bearing in the K2 clutch drum. Use an appropriate mandrel and an arbor press (**Figure 1**). The shoulder of the mandrel should contact the bearing in the area of the stamped numbers when pressing into position.

