

## Regulating Pressure Control Valve Spring

### Part No.

**68942-01**

**NOTE:** Fits '99-earlier units with 2 valves in the control pressure regulator bore. Will not fit later units with single valve lineup and 3.10" long spring, body casting #R1402773801.

## Mercedes 722.6



### 1. Disassembly & Inspection

- Remove the pan and locate the right rear valve retaining plate on the valve body. This is near the solenoid case connector.
- With retaining plate removed, the second valve lineup from the back is the regulating pressure control valve assembly. The spring is located between two valves.
- Inspect OE spring for an average free length of 2.055" and check that the coils are spaced evenly from one end to the other.
- Carefully unscrew the spring. Put the two halves of the spring together and remeasure for the 2.055" free length.



**NOTE:** If it becomes obvious that some coils are missing, it may become necessary to remove and disassemble the valve body to remove the remaining coils.

### 2. Installation & Assembly

- Install Sonnax spring between the two OE valves in the regulating pressure control bore.
- Reassemble retaining plate onto valve body.