

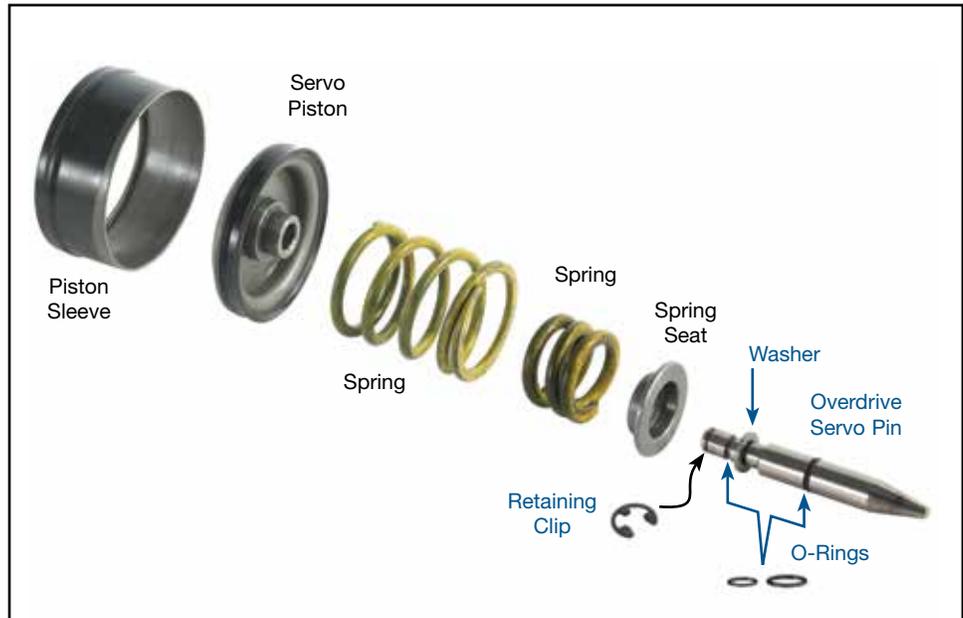
Overdrive Servo Pin Kit

Part No.
76833E

- Servo Pin
- O-Rings (2)
- Retaining Clip
- Washer

Elective

Ford 4R70E, 4R75E, 4R70W, 4R75W, AODE



NOTE: If pin bore is worn excessively (severe side-to-side pin movement is noted), Sonnax servo pin bore sleeve is available from your distributor.

Installation & Assembly

1. Use bore brush to remove sharp edges of overdrive servo pin bore.
2. Install Sonnax O-rings on Sonnax servo pin.
3. Lubricate O-rings and roll pin on clean flat surface to size O-rings into pin grooves.



TECH TIP: If a firmer 3-4 shift is desired, place Sonnax washer on pin against shoulder to pre-load spring.



NOTE: Following step is easier if piston is compressed in bench vise to facilitate retaining clip installation.

4. Install OE spring seat followed by springs, piston and Sonnax retaining clip.
5. Set servo travel according to OE specification.

