

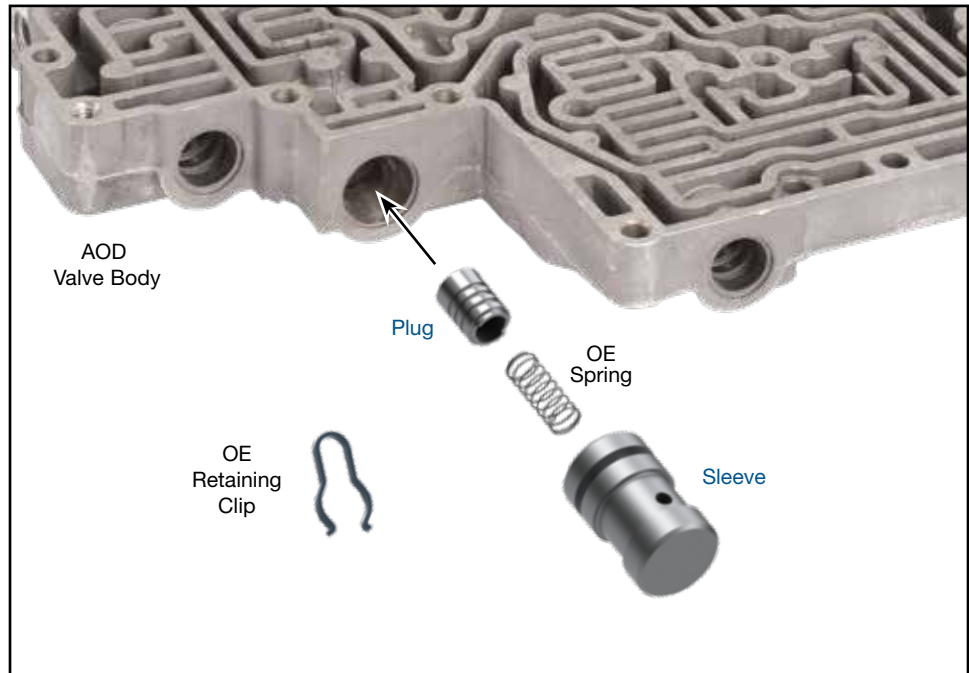
Throttle Valve Plug Kit

Part No.
76989-03K

- Plug
- Sleeve

NOTE: Factory style sleeve, no O-rings.

Ford AOD



1. Disassembly

- Remove OE throttle valve plug, sleeve and spring from the valve body.
- Discard the plug and sleeve but retain the spring for reuse.

2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Lubricate Sonnax plug and sleeve.
- Insert OE spring into Sonnax plug.
- Install plug and spring assembly into Sonnax sleeve, spring end first.
- Install the assembly into the valve body bore, plug end first, just far enough to return OE retaining clip into the Sleeve groove.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 and 16 in-Hg.

