

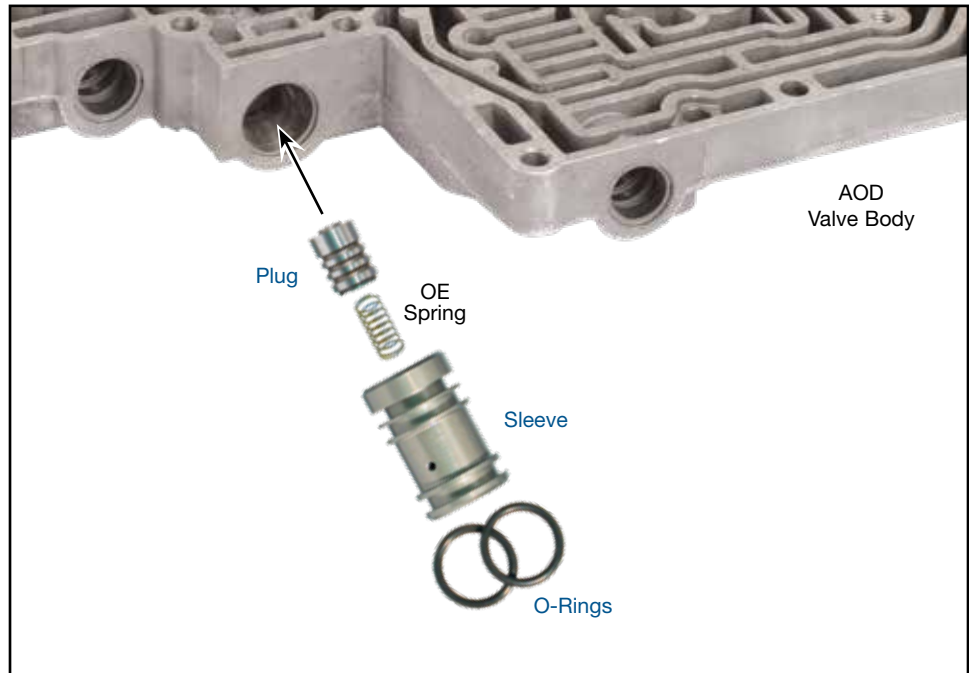
## Throttle Valve Plug Kit

**Part No.**  
**76989K**

- Plug
- Sleeve
- O-Rings (2)

**NOTE:** O-Ring style.

## Ford AOD



### 1. Disassembly

- Remove OE throttle valve plug, sleeve and spring from valve bore.
- Discard OE plug and sleeve and save spring for reuse.

### 2. Installation & Assembly

- Install Sonnax O-rings into the grooves on Sonnax sleeve.
- Lubricate Sonnax plug and sleeve.
- Insert OE spring into Sonnax sleeve.
- Install Sonnax plug into the sleeve, over the spring, open end first.
- Insert the assembly into the valve bore, just far enough to return the OE retaining clip into the sleeve groove.

### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

