Instructions

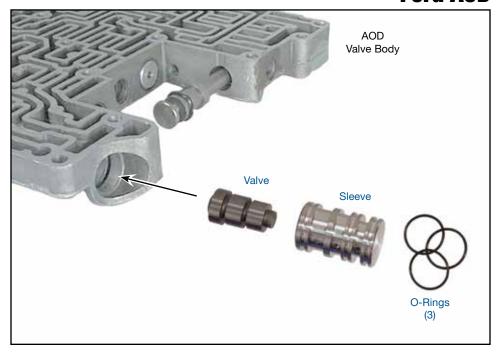
### **Ford AOD**

## **Boost Valve Kit**

# Part No. 76990K

- Valve
- Sleeve
- O-Rings (3)

NOTE: O-Ring style



#### 1. Disassembly

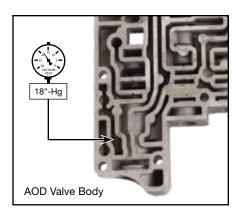
- a. Remove OE retaining clip and save for reuse.
- b. Remove OE boost valve and sleeve and discard.

#### 2. Installation & Assembly

- a. Install Sonnax O-rings into shallow grooves on sleeve.
- b. Lubricate the O-ringed sleeve with Sonnax
  O-Lube. Roll the sleeve on bench to size the O-rings in grooves.
- c. Insert Sonnax boost valve into the sleeve, small end first.
- d. Carefully insert sleeve/valve assembly into the bore, just far enough to reinstall OE retaining clip to the sleeve groove.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.



<b>Boost Valve Ratios</b>		
Part Numbers	Ratios	Great for these Applications
76990K & 76990-03K	.545" Spool Standard Ratio	Standard OE
76990-04K	.553" Spool Large Ratio	Large Ratio OE & High Performance