

Wide Reaction Sun Gear Bushing

Part No.

77010-01

GM 4L60, 4L60-E, 4L65-E, 4L70-E



Install bushing using arbor press.



CAUTION: Press bushing in until lightly seated against ridge in bore (**Figure 1**). Check bushing alignment with small lube hole on mating reaction shaft to make sure bushing does not block lube hole.



CAUTION: This bushing may not work in some late production sun gears with OE finish in place bushing. This bushing is intended for sun gear bores that are 1.705–1.706". Some late production sun gears have bores that are as small as 1.702". Installing this bushing into a bore that is smaller than 1.705–1.706" will result in a tight fit with the mating reaction shaft.

