GM 4L60, 4L60-E, 4L65-E, 4L70-E

Shim

Part No.
77409-15

Front Unit Endplay Shims (10)

4L60 Drum

Shim
Place against
drum pocket.

OE
Bearing
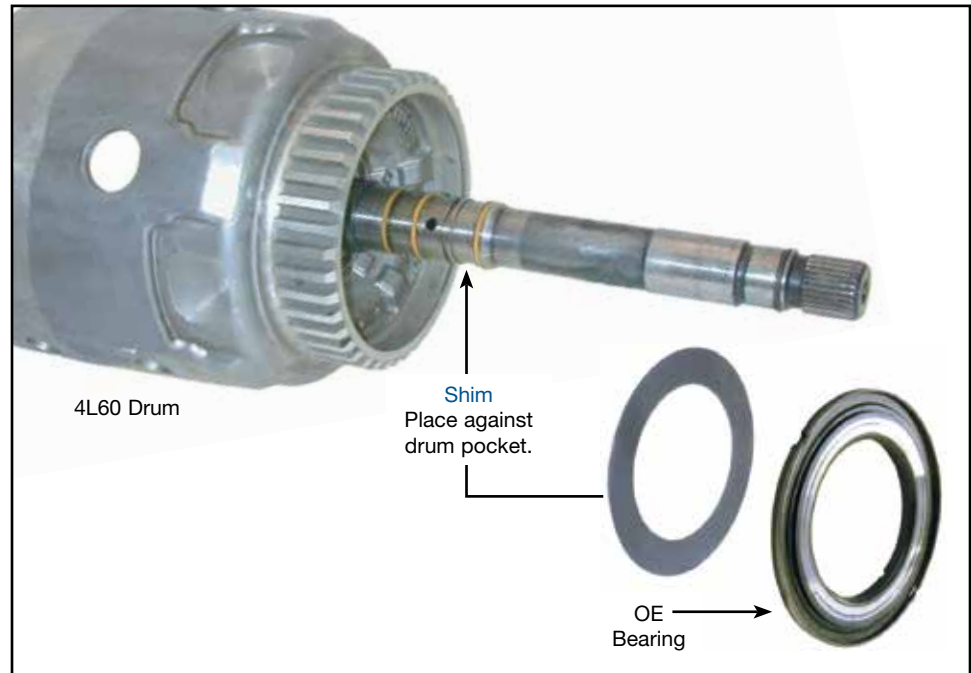
1. Measure assembled unit endplay with a dial indicator on the input shaft.

2. Load the shaft inward, zero the dial indicator, then pull the input shaft out towards the pump.

NOTE: The reading obtained on the dial indicator is the total unit endplay.
OE specification is .005–.036", and OE washers range from .074–.120". Sonnax shim is .015" thick.

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