TRANSMISSION PARTS

Instructions

Aisin AW 81-40LE; Toyota/Lexus A245E, A246E, A340E, A340F, A650E

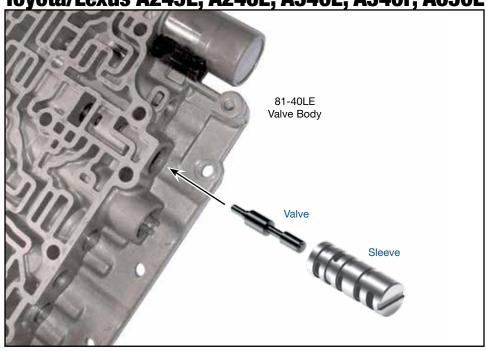
Lockup Relay Control Valve Kit

Part No. 77741-02K

- Valve
- Sleeve

NOTE: For A245E and A246E applications, this part only fits '05-later units with casting code 9132 on the upper valve body.





1. Disassembly

Remove and discard OE lockup relay control sleeve and valve.

2. Installation & Assembly

Install Sonnax lockup relay control sleeve and valve assembly as shown.

NOTE: No rotational clocking of Sonnax sleeve is necessary.

3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

