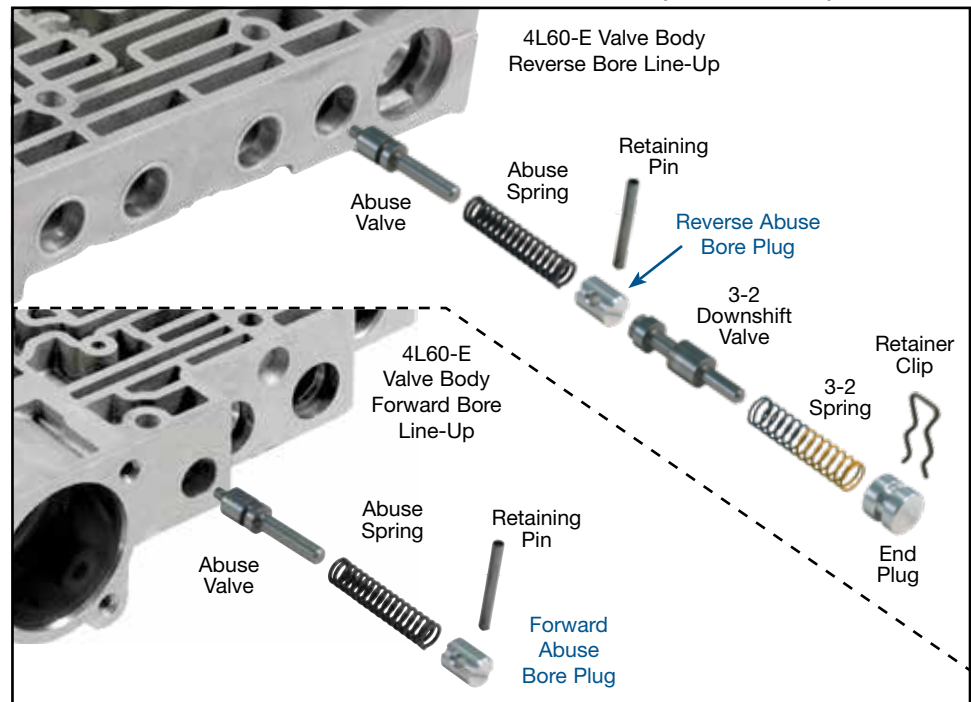


## Forward & Reverse Abuse Bore Plug

Part No.

**77754-21**

### GM 4L60-E, 4L65-E, 4L70E



#### 1. Disassembly

- Remove outer 3-2 downshift valve lineup (Reverse abuse, *shown above*) or Low overrun valve lineup (Forward abuse, *not shown above*) and save for reuse.
- Remove abuse retaining pin and save for reuse.
- Remove abuse bore plug and discard.
- Remove inner abuse spring and valve in either Reverse or Forward lineup and save for reuse.

#### 2. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Reinstall OE Reverse or Forward abuse valve and spring.
- Install Sonnax abuse bore plug, then secure with OE retaining pin.
- Reinstall OE 3-2 downshift valve, spring and end plug (Reverse abuse) or OE low overrun valve and spring (Forward abuse).
- Secure with OE retainer.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

