SONDAX PERFORMANCE HIGH PERFORMANCE TRANSMISSION PARTS

Heavy Duty

with 1MX separator plate.

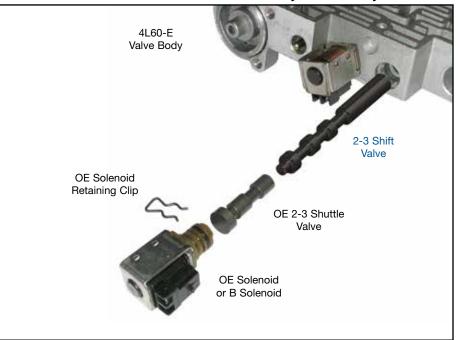
Part No. 77<u>754-41</u>

2-3 Shift Valve

NOTE: Not compatible with 2005 Corvette

Instructions

GM 4L60-E, 4L65-E, 4L70-E

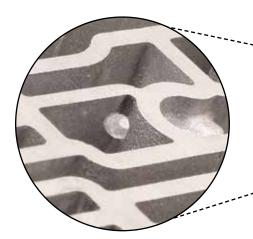


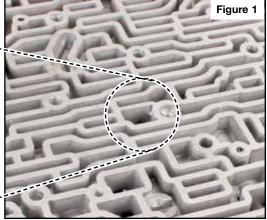
1. Disassembly

- a. Remove and discard OE 2-3 shift valve.
- b. Retain all other OE bore components for reuse.

2. Installation & Assembly

- a. Drill through indicated casting wall with a 1/8" drill bit, using corner as a guide (**Figure 1**) to locate. This provides D3 oil to apply overrun clutch in all manual gears.
- b. Install Sonnax 2-3 shift valve.
- c. Reinstall remaining OE components.





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