



# GM 4L60-E, 4L65-E, 4L70-E

# Stator Support Shaft Assembly

### Part No. 77918S-08K

• Stator Support Shaft with Bushing Installed 6.830" Long

**NOTE:** Fits 298mm converters, reluctor style, '04–later.

#### Also Available

#### Stator Support Shaft Kit 77918S-K

245mm or 298mm Converter, non-reluctor style

### **Stator Support Shaft Assemblies**

77918S-1K 280mm or 300mm Converter, non-reluctor style, '99-'04

77918S-09K 280mm or 300mm Converter, reluctor style, '04-later



#### Installation

- a. Place Loctite #518 sealant on leading edge of stator support shaft before press operation.
- b. Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.
- c. Torque 3 retaining bolts to 9 ft-lb.

