Instructions

# **Stator Support Shaft Assembly**

## Part No. 77918S-09K

 Stator Support Shaft with Bushing Installed

7.300"

**NOTE:** Fits 280mm or 300mm converters, reluctor style, '04–later.

#### Also Available

### Stator Support Shaft Kit

#### 77918S-K

245mm or 298mm Converter, non-reluctor style

#### **Stator Support Shaft Assemblies**

#### 77918S-1K

280mm or 300mm Converter, non-reluctor style, '99-'04

#### 77918S-08K

298mm Converter, reluctor style, '04-later



#### Installation

- a. Place Loctite® #518 sealant on leading edge of stator support shaft before press operation.
- b. Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.
- c. Torque 3 retaining bolts to 9 ft-lb.

