Instructions

# **Stator Support Shaft Kit**

## Part No. 77918S-1K

• Stator Support Shaft with Bushing Installed 7.300" Long

**NOTE:** Fits 280mm or 300mm converter, non-reluctor style, '99–'04 units.

#### Also Available

## **Stator Support Shaft Kit**

## 77918S-1K

245mm or 298mm Converter, non-reluctor style

## Stator Support Shaft Assemblies

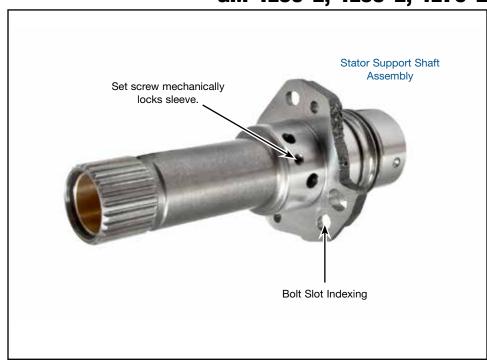
## 77918S-08K

298mm Converter, reluctor style, '04-later

#### 77918S-09K

280mm or 300mm Converter, reluctor style, '04-later

## GM 4L60-E, 4L65-E, 4L70-E



### Installation

- a. Place Loctite #518 sealant on leading edge of stator support shaft before press operation.
- b. Align oil holes and dowel holes exactly on the shaft and pump cover, then press shaft into the cover and fasten together.
- c. Torque 3 retaining bolts to 9 ft-lb.

