

## Throttle Valve Plunger Valve Kit

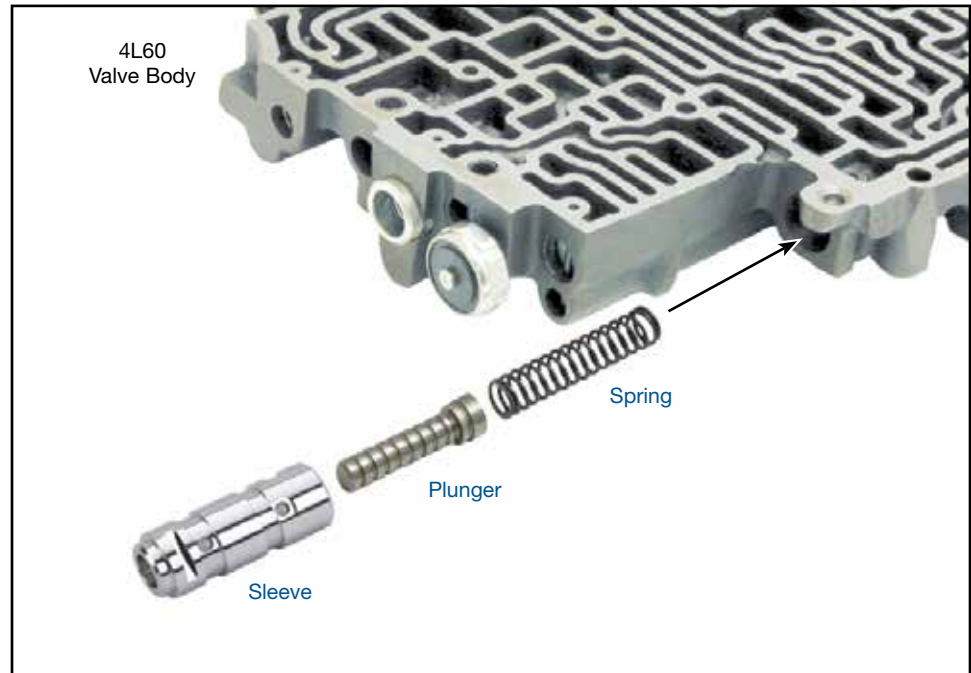
### Part No.

**77966-94K**

- Sleeve
- Plunger
- Spring

**NOTE:** Replacement for OE plungers with "94" code.

## GM 4L60



**NOTE:** Be sure to match OE plunger code (stamped on face of large plunger diameter) to Sonnax part number to ensure proper operation. Installing the wrong part can result in throttle pressure that is too high or low.

### 1. Disassembly

- Remove OE retaining pin and save for reuse.
- Remove and discard OE sleeve, plunger and spring.

### 2. Installation & Assembly

- Insert plunger and spring into sleeve in orientation shown.
- Install sleeve/plunger/spring assembly into valve bore, just far enough to reinstall OE retaining pin.